

SINGER
411U157A, 157J, 157K, 557A, 557J,
557K

ILLUSTRATED PARTS LIST

FOR **SINGER®**

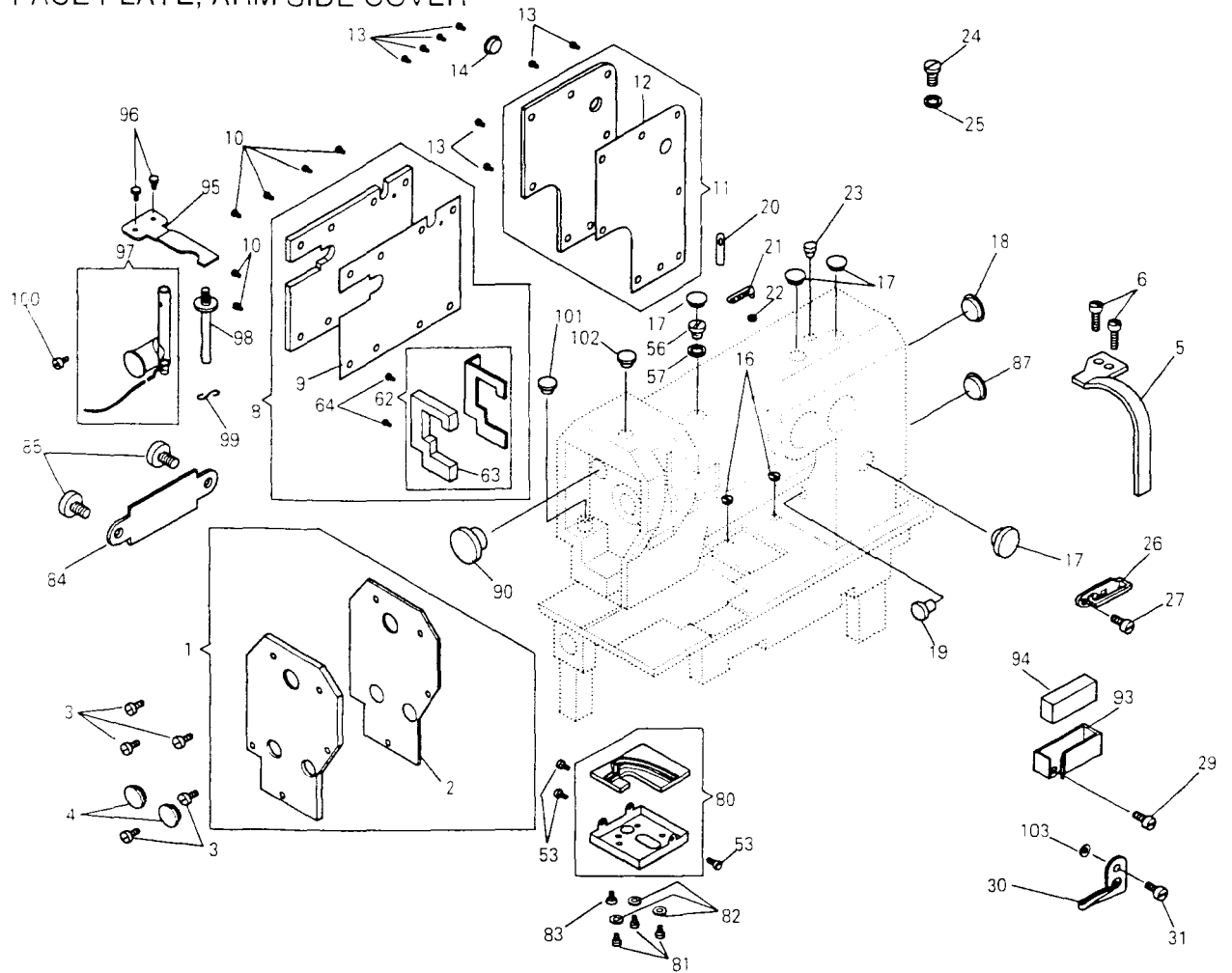
MACHINES

411U 157A
157J
157K
557A
557J
557K

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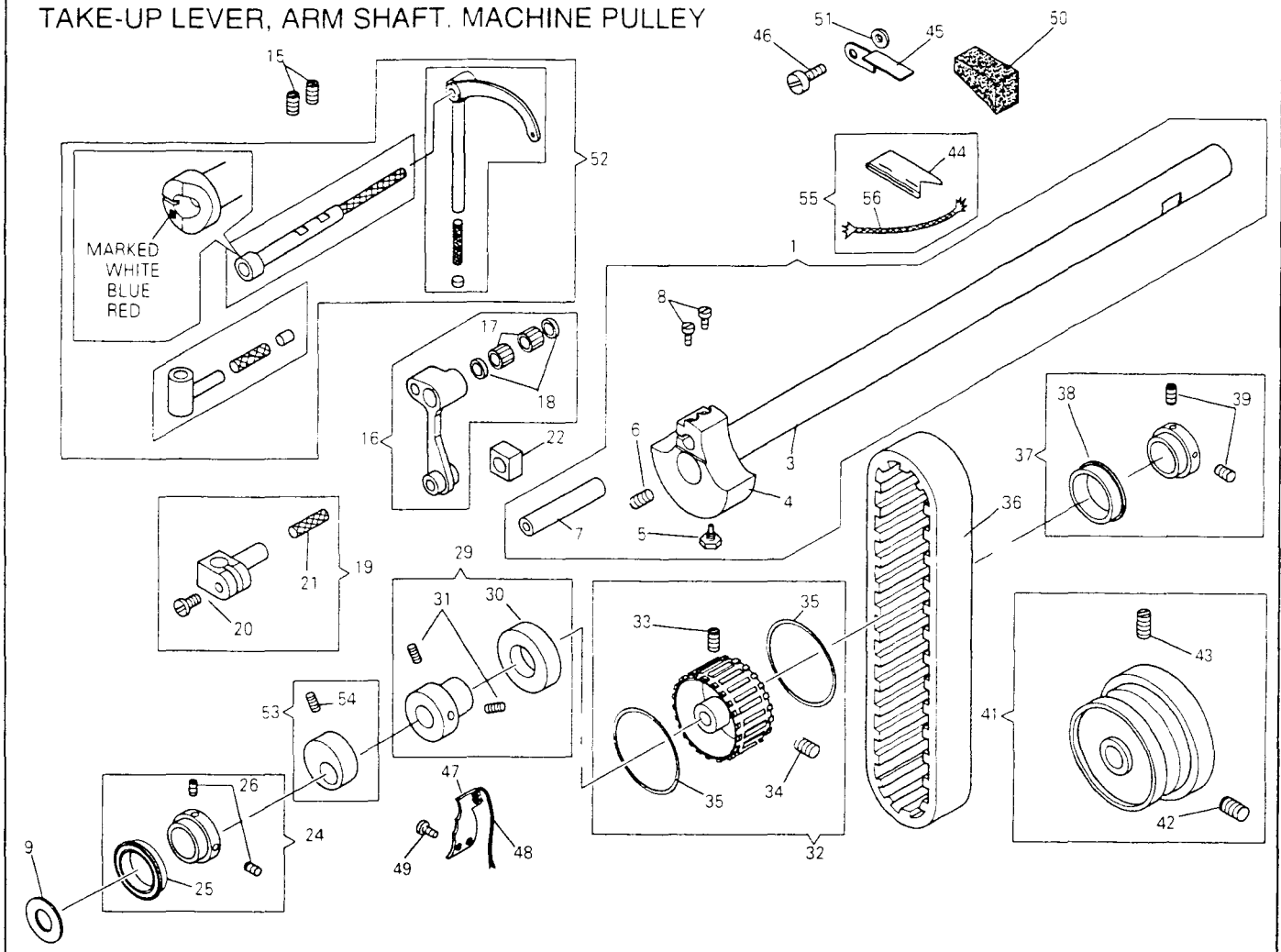
FACE PLATE, ARM SIDE COVER



NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	554890-467	*	*	*	*	*	*	1	FACE PLATE AND FACE PLATE PACKING COMP.
2	554309	*	*	*	*	*	*	1	FACE PLATE PACKING
3	544217-052	*	*	*	*	*	*	5	FACE PLATE SCREW
4	368063	*	*	*	*	*	*	2	FACE PLATE PLUG
5	552410-467	*	*	*	*	*	*	1	TAKE-UP LEVER GUARD
5	552823-467	*	*	*	*	*	*	1	TAKE-UP LEVER GUARD
6	544217-052	*	*	*	*	*	*	2	TAKE-UP LEVER GUARD SCREW
8	554450	*	*	*	*	*	*	1	ARM SIDE COVER (SMALL) AND ARM SIDE COVER (SMALL) GASKET COMP.
9	554308	*	*	*	*	*	*	1	ARM SIDE COVER (SMALL) GASKET
10	544217-052	*	*	*	*	*	*	6	ARM SIDE COVER (SMALL) SCREW
11	552867	*	*	*	*	*	*	1	ARM SIDE COVER (LARGE) AND ARM SIDE COVER (LARGE) GASKET COMP.
12	554310	*	*	*	*	*	*	1	ARM SIDE COVER (LARGE) PACKING
13	544217-052	*	*	*	*	*	*	8	ARM SIDE COVER (LARGE) SCREW
13	544217-052	*	*	*	*	*	*	7	ARM SIDE COVER (LARGE) SCREW
13	544217-004	*	*	*	*	*	*	1	ARM SIDE COVER (LARGE) SCREW
14	368063-392	*	*	*	*	*	*	1	ARM SIDE COVER (LARGE) HOLE PLUG
16	549230	*	*	*	*	*	*	2	BED OIL HOLE PLUG
17	544875-392	*	*	*	*	*	*	4	ARM HOLE PLUG
18	552835	*	*	*	*	*	*	1	ARM HOLE PLUG (BACK)
19	508283	*	*	*	*	*	*	1	ARM HOLE PLUG (FEED REVERSE LEVER HINGE STUD HOLE)
20	508562	*	*	*	*	*	*	1	THREAD GUIDE STUD
21	411092	*	*	*	*	*	*	1	THREAD RETAINER (4-HOLES)
22	541180	*	*	*	*	*	*	1	THREAD RETAINER (4-HOLES) NUT
23	375014-452	*	*	*	*	*	*	1	ARM HOLE PLUG (SMALL)
24	544212-003	*	*	*	*	*	*	1	EARTH WIRE SCREW
25	543803-003	*	*	*	*	*	*	1	EARTH WIRE SCREW WASHER
26	267316	*	*	*	*	*	*	1	THREAD GUIDE (UPPER)
27	544347	*	*	*	*	*	*	1	THREAD GUIDE (UPPER) SCREW
29	504063-451	*	*	*	*	*	*	1	THREAD GUIDE (MIDDLE) SCREW
30	224040	*	*	*	*	*	*	1	THREAD GUIDE (LOWER)
31	544347	*	*	*	*	*	*	1	THREAD GUIDE (LOWER) SCREW
53	544217-051	*	*	*	*	*	*	3	NEEDLE BAR ROCK FRAME COVER

NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
56	545036	*	*	*	*	*	*	1	TAKE-UP LEVER OIL HOLE CAP SCREW
57	545754	*	*	*	*	*	*	1	TAKE-UP LEVER OIL HOLE CAP SCREW
62	554451	*	*	*	*	*	*	1	ARM SIDE COVER (SMALL) OIL GUARD COMP.
63	554686	*	*	*	*	*	*	1	ARM SIDE COVER (SMALL) OIL GUARD OIL SEAL
64	544211-002	*	*	*	*	*	*	2	ARM SIDE COVER (SMALL) OIL GUARD SCREW
80	554876	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME COVER
81	374497-001	*	*	*	*	*	*	3	NEEDLE BAR ROCK FRAME COVER SCREW
82	548054	*	*	*	*	*	*	3	NEEDLE BAR ROCK FRAME COVER SCREW WASHER
83	374583-002	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME COVER SCREW
84	554640	*	*	*	*	*	*	1	ARM SIDE COVER
85	544217-052	*	*	*	*	*	*	2	ARM SIDE COVER SCREW
87	502760	*	*	*	*	*	*	1	ARM HOLE PLUG
90	544886-452	*	*	*	*	*	*	1	(FEED REGULATOR SHAFT HOLE) ARM HOLE PLUG
93	412476	*	*	*	*	*	*	1	THREAD LUBRICATOR OIL PAD HOLDER
94	412479	*	*	*	*	*	*	1	THREAD LUBRICATOR OIL PAD
95	554893	*	*	*	*	*	*	1	THREAD LUBRICATING REGULATOR SPRING
96	544212-051	*	*	*	*	*	*	2	THREAD LUBRICATING REGULATOR SPRING SET SCREW
97	554739	*	*	*	*	*	*	1	THREAD LUBRICATING RESERVOIR COMP.
98	514072	*	*	*	*	*	*	1	THREAD LUBRICATING RESERVOIR STUD
99	554848	*	*	*	*	*	*	1	THREAD LUBRICATING RESERVOIR OIL TUBE
100	374119	*	*	*	*	*	*	1	RETAINER
101	418384-452	*	*	*	*	*	*	1	ARM HOLE PLUG
102	418384-452	*	*	*	*	*	*	1	ARM HOLE PLUG (NEEDLE BAR HOLE)
103	543875-005	*	*	*	*	*	*	1	THREAD GUIDE LOWER SPACER

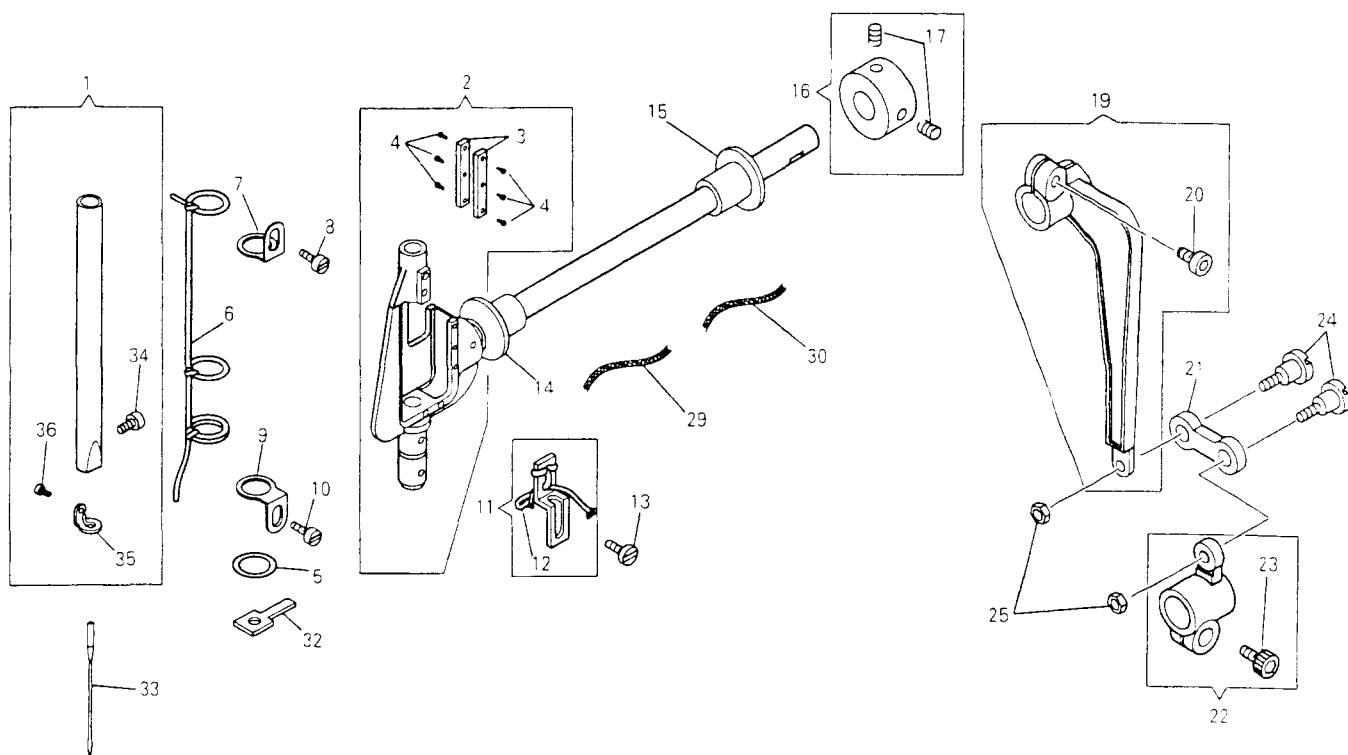
TAKE-UP LEVER, ARM SHAFT, MACHINE PULLEY



NO	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	554811	*	*	*	*	*	*	1	ARM SHAFT, NEEDLE BAR CONNECTING LINK STUD COMP
1	554814	-	-	-	*	*	*	1	ARM SHAFT, NEEDLE BAR CONNECTING LINK STUD COMP
3	554323	*	*	*	*	*	*	1	ARM SHAFT
4	554813	*	*	*	*	*	*	1	NEEDLE BAR CRANK
4	554816	-	-	-	*	*	*	1	NEEDLE BAR CRANK
5	374100	*	*	*	*	*	*	1	NEEDLE BAR CRANK POSITION SCREW
6	504095	*	*	*	*	*	*	1	NEEDLE BAR CRANK SET SCREW
7	554693	*	*	*	*	*	*	1	NEEDLE BAR CONNECTING LINK STUD
8	544448	*	*	*	*	*	*	2	NEEDLE BAR CONNECTING LINK STUD SET SCREW
9	554325	*	*	*	*	*	*	1	NEEDLE BAR CRANK FRICTION WASHER
15	544209-006	*	*	*	*	*	*	2	TAKE-UP LEVER HINGE STUD SET SCREW
16	554327	*	*	*	*	*	*	1	NEEDLE BAR CONNECTING LINK COMP.
17	502964	*	*	*	*	*	*	2	NEEDLE BAR CONNECTING LINK BEARING
18	554329	*	*	*	*	*	*	2	NEEDLE BAR CONNECTING LINK BEARING RETAINING RING
19	552428	*	*	*	*	*	*	1	NEEDLE BAR CONNECTING STUD COMP.
20	545071	*	*	*	*	*	*	1	NEEDLE BAR CONNECTING STUD PINCH SCREW
21	202330	*	*	*	*	*	*	1	NEEDLE BAR CONNECTING STUD OIL WICK
22	552429	*	*	*	*	*	*	1	NEEDLE BAR CONNECTING STUD SLIDE BLOCK
24	554334	*	*	*	*	*	*	1	ARM SHAFT BALL BEARING (FRONT) COMP.
25	554335	*	*	*	*	*	*	1	ARM SHAFT BALL BEARING (FRONT)
26	544209-005	*	*	*	*	*	*	2	ARM SHAFT BALL BEARING INSIDE COLLAR SET SCREW
29	554834	*	*	*	*	*	*	1	ARM SHAFT BALL BEARING (MIDDLE) COMP.
30	554835	*	*	*	*	*	*	1	ARM SHAFT BALL BEARING (MIDDLE)
31	544209-005	*	*	*	*	*	*	2	ARM SHAFT BALL BEARING INSIDE COLLAR SET SCREW
32	554336	*	*	*	*	*	*	1	ARM SHAFT CONNECTION BELT PULLEY COMP.
33	544322	*	*	*	*	*	*	1	ARM SHAFT CONNECTION BELT PULLEY SET SCREW

NO	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
34	544330	*	*	*	*	*	*	1	ARM SHAFT CONNECTION BELT PULLEY POSITION SCREW
35	202253	*	*	*	*	*	*	2	ARM SHAFT CONNECTION BELT PULLEY SPRING FLANGE
36	267161	*	*	*	*	*	*	1	ARM SHAFT CONNECTION BELT
37	554783	*	*	*	*	*	*	1	ARM SHAFT BALL BEARING (BACK) COMP.
38	554784	*	*	*	*	*	*	1	ARM SHAFT BALL BEARING (BACK)
39	544209-005	*	*	*	*	*	*	2	ARM SHAFT BALL BEARING INSIDE COLLAR SET SCREW
41	554656-383	*	*	*	*	*	*	1	MACHINE PULLEY COMP.
42	141566	*	*	*	*	*	*	1	MACHINE PULLEY POSITION SCREW
43	141567-833	*	*	*	*	*	*	1	MACHINE PULLEY SET SCREW
44	552899	*	*	*	*	*	*	1	TAKE-UP LEVER OIL FELT
45	552898	*	*	*	*	*	*	1	TAKE-UP LEVER OIL FELT RETAINER
46	544213-052	*	*	*	*	*	*	1	TAKE-UP LEVER OIL FELT RETAINER SCREW
47	554341	*	*	*	*	*	*	1	TAKE-UP LEVER OIL GUARD
48	554342	*	*	*	*	*	*	1	TAKE-UP LEVER OIL GUARD OIL WICK
49	545114	*	*	*	*	*	*	1	TAKE-UP LEVER OIL GUARD SCREW
50	554720	*	*	*	*	*	*	1	TAKE-UP LEVER OIL FELT PAD
51	548480	*	*	*	*	*	*	1	TAKE-UP LEVER OIL FELT RETAINER SPACER
52	554898-000	*	*	*	*	*	*	1	TAKE-UP LEVER, TAKE-UP LEVER DRIVING STUD, TAKE-UP LEVER HINGE STUD COMP.
									-001 (MARKED WHITE)
									-002 (MARKED BLUE)
									-003 (MARKED RED)
52	554894-000	-	-	-	*	*	*	1	TAKE-UP LEVER, TAKE-UP LEVER DRIVING STUD, TAKE-UP LEVER HINGE STUD COMP.
									-001 (MARKED WHITE)
									-002 (MARKED BLUE)
									-003 (MARKED RED)
53	554597	-	-	-	*	*	*	1	ARM SHAFT BALANCER COMP.
54	544209-006	-	-	-	*	*	*	1	ARM SHAFT BALANCER SET SCREW
55	554895	*	*	*	*	*	*	1	TAKE-UP LEVER OIL FELT OIL WICK COMP.
56	554465-012	*	*	*	*	*	*	1	TAKE-UP LEVER OIL FELT OIL WICK

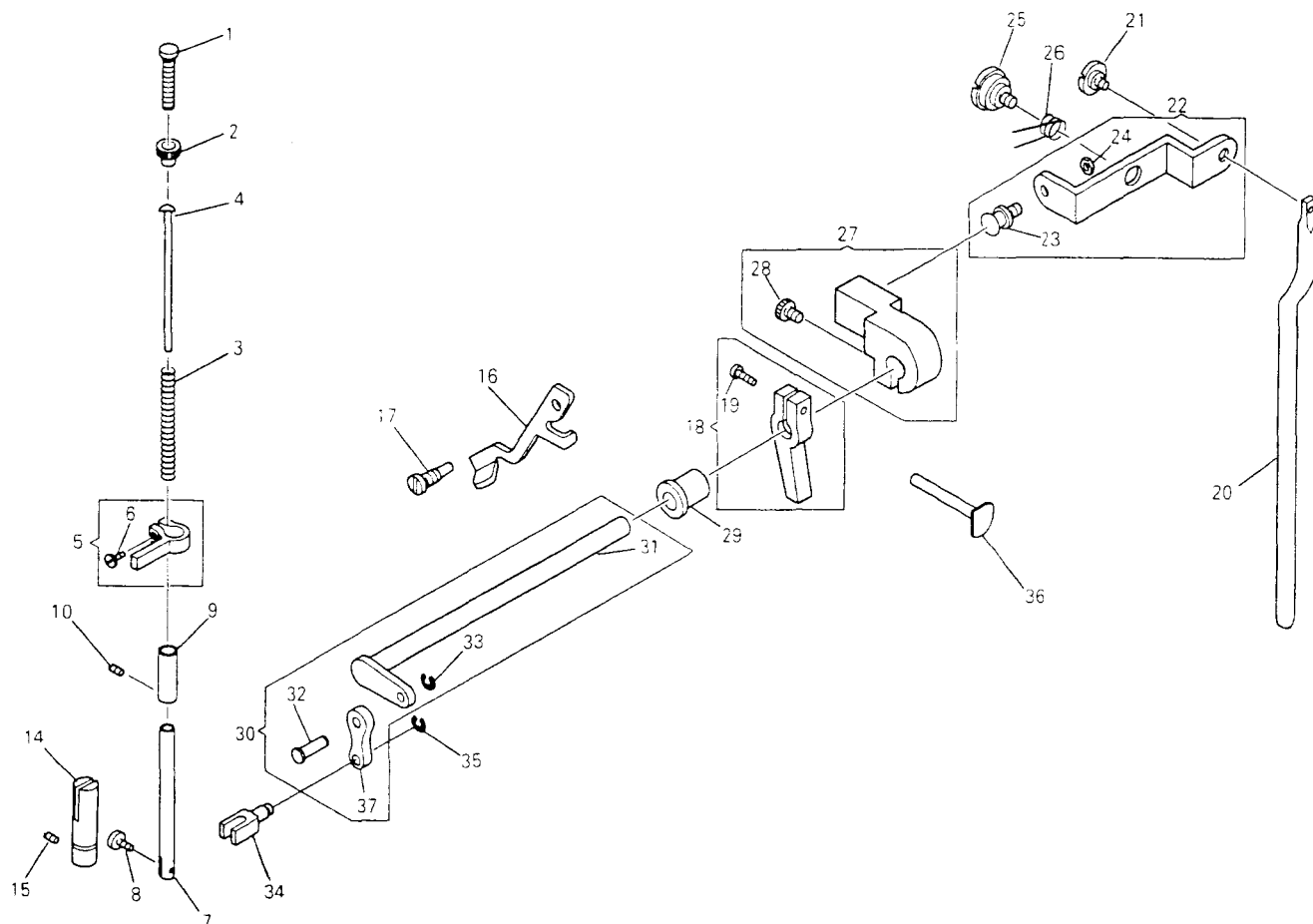
NEEDLE BAR, NEEDLE BAR ROCK FRAME



NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	412148	*	*	*	*	*	*	1	NEEDLE BAR COMP
2	552435	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME COMP.
3	554358	*	*	*	*	*	*	2	NEEDLE BAR ROCK FRAME WEAR PLATE
4	544377	*	*	*	*	*	*	6	NEEDLE BAR ROCK FRAME WEAR PLATE SCREW
5	543871-012	*	*	*	*	*	*	1	NEEDLE BAR OIL GUARD
6	554862	*	*	*	*	*	*	1	NEEDLE BAR OIL WICK RETAINER (UPPER)
7	552440	*	*	*	*	*	*	1	NEEDLE BAR OIL WICK RETAINER (UPPER) SCREW
8	544376	*	*	*	*	*	*	1	NEEDLE BAR OIL WICK RETAINER (LOWER)
9	554531	*	*	*	*	*	*	1	NEEDLE BAR OIL WICK RETAINER (LOWER) SCREW
10	544376	*	*	*	*	*	*	1	NEEDLE BAR CONNECTING LINK OIL WICK RETAINER COMP.
11	554343	*	*	*	*	*	*	1	NEEDLE BAR CONNECTING LINK OIL WICK
12	554344	*	*	*	*	*	*	1	NEEDLE BAR CONNECTING LINK OIL WICK RETAINER SCREW
13	544376	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME ROCK SHAFT BUSHING (FRONT)
14	554635	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME ROCK SHAFT BUSHING (BACK)
15	554636	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME ROCK SHAFT COLLAR COMP.
16	552443	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME ROCK SHAFT COLLAR SCREW
17	544204-001	*	*	*	*	*	*	2	NEEDLE BAR ROCK FRAME ROCK SHAFT CONNECTION COMP.
19	554638	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME ROCK SHAFT CONNECTION PINCH SCREW
20	374108-009	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME ROCK SHAFT CONNECTION PINCH SCREW
21	552448	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME ROCK SHAFT CRANK LINK

NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
22	552449	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME ROCK SHAFT CRANK COMP.
23	374108-009	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME ROCK SHAFT CRANK PINCH SCREW
24	374547	*	*	*	*	*	*	2	NEEDLE BAR ROCK FRAME ROCK SHAFT CRANK LINK HINGE SCREW
25	541168-003	*	*	*	*	*	*	2	NEEDLE BAR ROCK FRAME ROCK SHAFT CRANK LINK HINGE SCREW NUT
29	554465-002	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME ROCK SHAFT BUSHING (FRONT) OIL WICK
30	554466-003	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME ROCK SHAFT BUSHING (BACK) OIL WICK
32	554858	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME FELT
33	N19550-121	*	*	*	*	*	*	1	NEEDLE
34	504112	*	*	*	*	*	*	1	NEEDLE SET SCREW
35	240039	*	*	*	*	*	*	1	NEEDLE BAR THREAD GUIDE
36	545180-452	*	*	*	*	*	*	1	NEEDLE BAR THREAD GUIDE SCREW

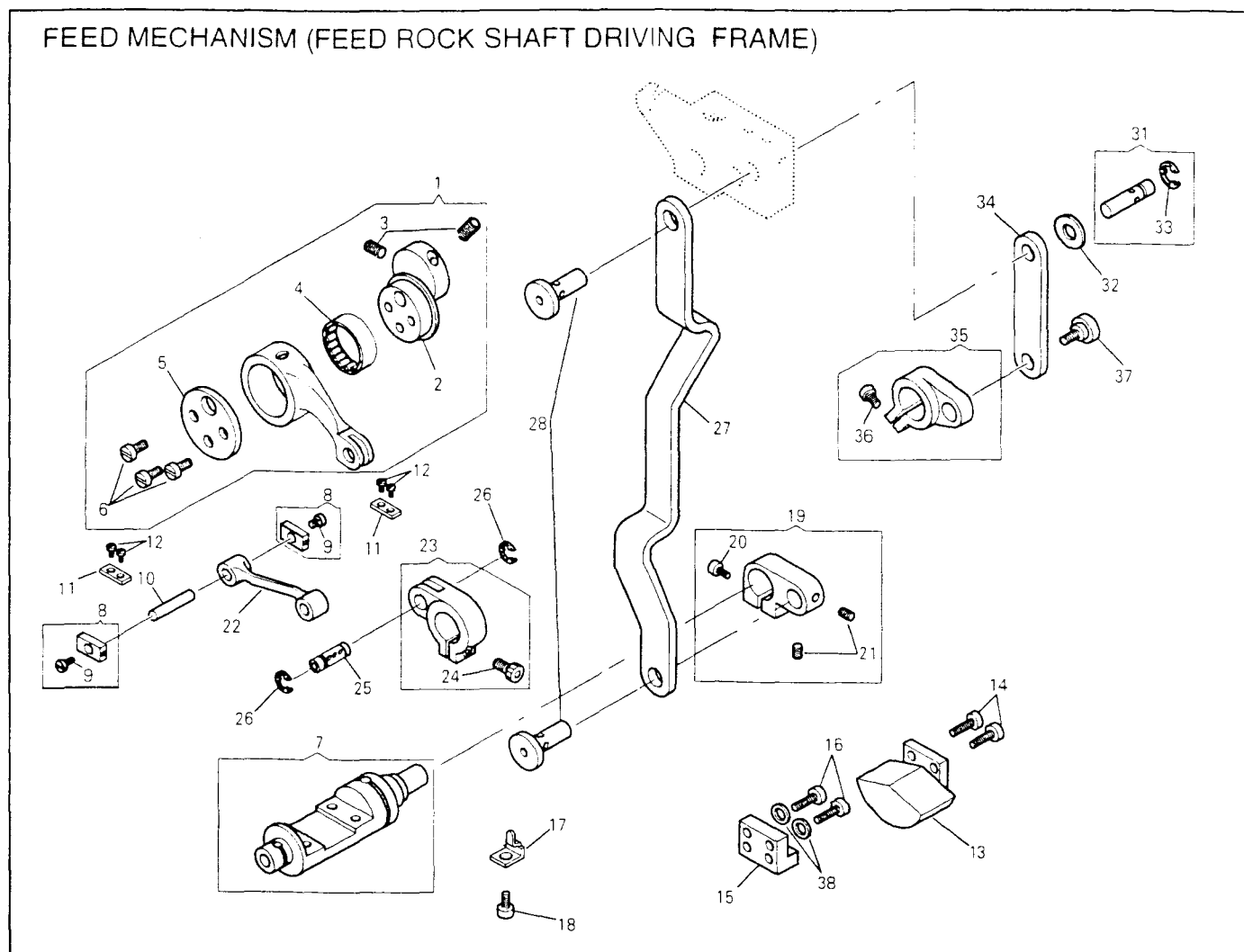
PRESSER BAR, PRESSER BAR LIFTER



NO.	PART NO.	157A	157J	157K	557A	557J	557K	T	Q	DESCRIPTION
1	552859	*	*	*	*	*	*	1		PRESSURE REGULATING SCREW
2	376424-383	*	*	*	*	*	*	1		PRESSURE REGULATING SCREW LOCK NUT
3	552454	*	*	*	*	*	*	1		PRESSER BAR SPRING
4	552455	*	*	*	*	*	*	1		PRESSURE REGULATING SCREW
5	552452	*	*	*	*	*	*	1		GUIDE ROD
6	545295	*	*	*	*	*	*	1		PRESSER BAR POSITION GUIDE LEVER COMP.
7	552451	*	*	*	*	*	*	1		PRESSER BAR POSITION GUIDE LEVER PINCH SCREW
8	500256	*	*	*	*	*	*	1		PRESSER BAR
9	554407	*	*	*	*	*	*	1		PRESSER FOOT SCREW
10	544205-002	*	*	*	*	*	*	1		PRESSER BAR BUSHING
14	202337	*	*	*	*	*	*	1		PRESSER BAR BUSHING SET SCREW
15	544205-002	*	*	*	*	*	*	1		PRESSER BAR POSITION GUIDE
16	552456	*	*	*	*	*	*	1		PRESSER BAR POSITION GUIDE SET SCREW
17	374541	*	*	*	*	*	*	1		PRESSER BAR LIFTER
18	552457	*	*	*	*	*	*	1		PRESSER BAR LIFTER HINGE SCREW
19	554904	*	*	*	*	*	*	1		PRESSER BAR LIFTER ARM COMP.
20	374108-001	*	*	*	*	*	*	1		PRESSER BAR LIFTER ARM PINCH SCREW
21	552459	*	*	*	*	*	*	1		KNEE LIFTER ROCK LEVER LIFTING ROD
22	545356	*	*	*	*	*	*	1		KNEE LIFTER ROCK LEVER LIFTING ROD SCREW
23	552460	*	*	*	*	*	*	1		KNEE LIFTER ROCK LEVER COMP.
24	552462	*	*	*	*	*	*	1		KNEE LIFTER ROCK LEVER BALL STUD
25	541166-001	*	*	*	*	*	*	1		KNEE LIFTER ROCK LEVER BALL STUD LOCK NUT
26	374559	*	*	*	*	*	*	1		KNEE LIFTER ROCK LEVER SCREW
27	417113	*	*	*	*	*	*	1		KNEE LIFTER ROCK LEVER SPRING
28	552464	*	*	*	*	*	*	1		KNEE LIFTER SHAFT DRIVING ARM COMP.
29	374108-009	*	*	*	*	*	*	1		KNEE LIFTER SHAFT DRIVING ARM PINCH SCREW

NO.	PART NO.	157A	157J	157K	557A	557J	557K	T	Q	DESCRIPTION
29	552466	*	*	*	*	*	*	1		KNEE LIFTER SHAFT BUSHING
30	552467	*	*	*	*	*	*	1		KNEE LIFTER SHAFT, LINK COMP.
31	552468	*	*	*	*	*	*	1		KNEE LIFTER SHAFT
32	552472	*	*	*	*	*	*	1		KNEE LIFTER SHAFT LINK PIN
33	543860-005	*	*	*	*	*	*	1		KNEE LIFTER SHAFT LINK PIN SNAP RING
34	552473	*	*	*	*	*	*	1		KNEE LIFTER SHAFT LINK BLOCK
35	543860-005	*	*	*	*	*	*	1		KNEE LIFTER SHAFT LINK BLOCK SNAP RING
36	552474	*	*	*	*	*	*	1		TENSION RELEASE LEVER ROD COMP.
37	552471	*	*	*	*	*	*	1		KNEE LIFTER SHAFT LINK

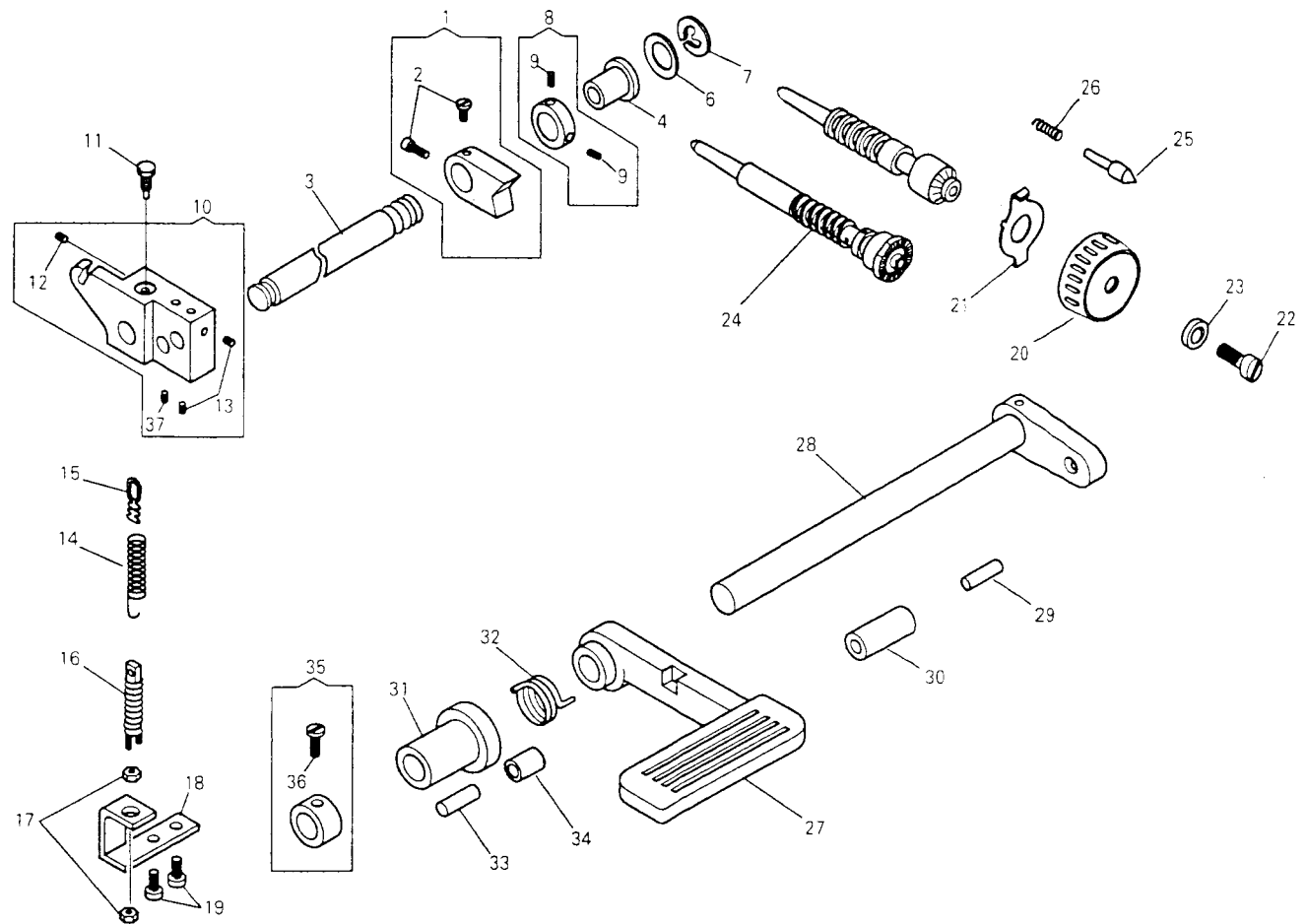
FEED MECHANISM (FEED ROCK SHAFT DRIVING FRAME)



NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	552477	*	*	*	*	*	*	1	FEED DRIVING ECCENTRIC AND FEED DRIVING ECCENTRIC CONNECTION COMP.
2	552478	*	*	*	*	*	*	1	FEED DRIVING ECCENTRIC
3	544209-005	*	*	*	*	*	*	2	FEED DRIVING ECCENTRIC SET SCREW
4	552479	*	*	*	*	*	*	1	FEED DRIVING ECCENTRIC CONNECTION BEARING
5	552481	*	*	*	*	*	*	1	FEED DRIVING ECCENTRIC CONNECTION BEARING RETAINING PLATE
6	544212-051	*	*	*	*	*	*	3	FEED DRIVING ECCENTRIC CONNECTION BEARING RETAINING PLATE SCREW
7	552482	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING FRAME COMP.
8	552484	*	*	*	*	*	*	2	FEED ROCK SHAFT DRIVING SLIDE BLOCK COMP.
9	549166	*	*	*	*	*	*	2	FEED ROCK SHAFT DRIVING SLIDE BLOCK SCREW
10	552485	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING SLIDE BLOCK STUD
11	552486	*	*	*	*	*	*	2	FEED ROCK SHAFT DRIVING SLIDE BLOCK GUIDE PLATE
12	544212-053	*	*	*	*	*	*	4	FEED ROCK SHAFT DRIVING SLIDE BLOCK GUIDE PLATE SCREW
13	554493	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING FRAME BALANCE WEIGHT
14	374106-006	*	*	*	*	*	*	2	FEED ROCK SHAFT DRIVING FRAME BALANCE WEIGHT SCREW
15	554494	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING FRAME BALANCE WEIGHT BRACKET
16	374107-003	*	*	*	*	*	*	2	FEED ROCK SHAFT DRIVING FRAME BALANCE WEIGHT BRACKET SCREW
17	552487	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING FRAME SUPPORT PLATE
18	544213-051	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING FRAME SUPPORT PLATE SCREW

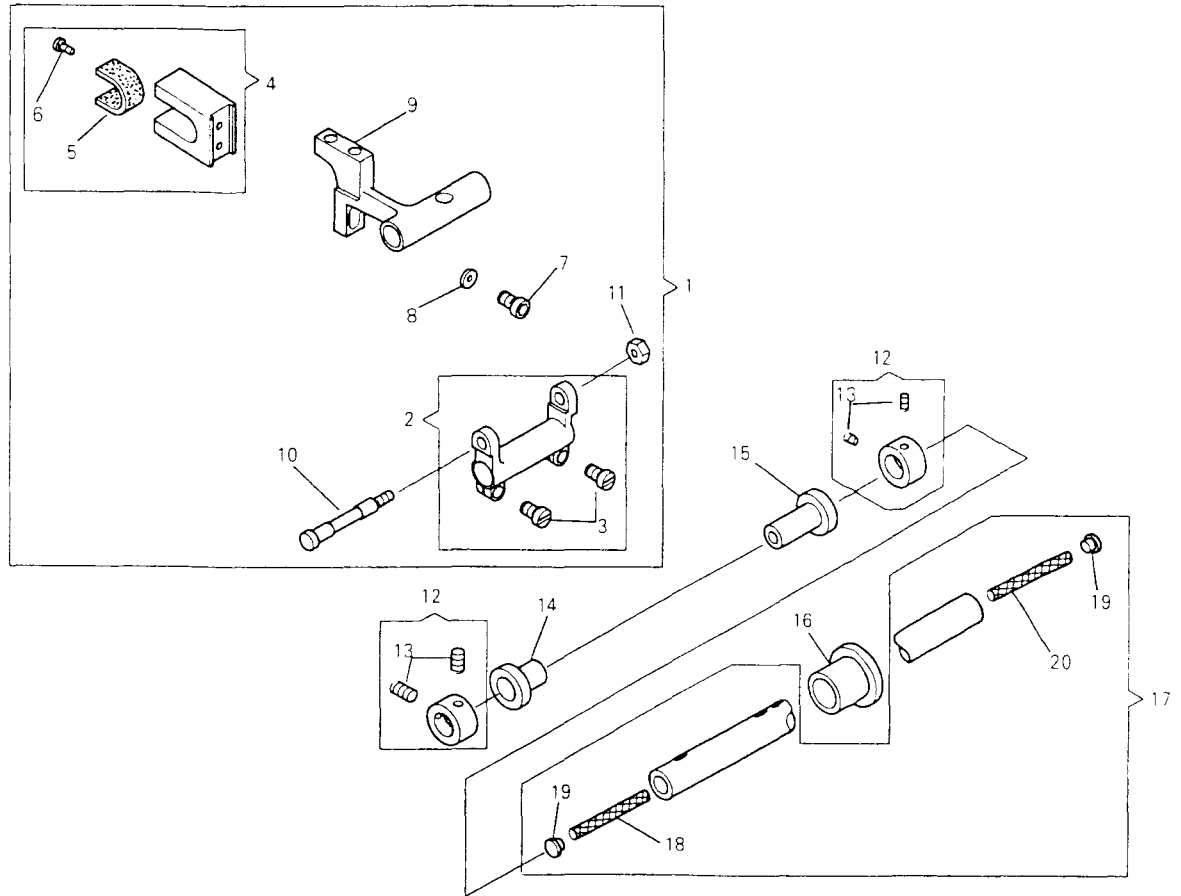
NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
19	554798	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING FRAME LEVER COMP.
20	374107-004	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING FRAME LEVER PINCH SCREW
21	544208-005	*	*	*	*	*	*	2	FEED ROCK SHAFT DRIVING FRAME LEVER STUD SET SCREW
22	552490	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING LINK
23	554680	*	*	*	*	*	*	1	FEED ROCK SHAFT CRANK COMP.
24	374107-004	*	*	*	*	*	*	1	FEED ROCK SHAFT CRANK PINCH SCREW
25	552493	*	*	*	*	*	*	1	FEED ROCK SHAFT CRANK PIN
26	543801-006	*	*	*	*	*	*	2	FEED ROCK SHAFT CRANK PIN SNAP RING
27	554756	*	*	*	*	*	*	1	FEED REGULATING LINK
28	554797	*	*	*	*	*	*	2	FEED REGULATING LINK STUD
31	554785	*	*	*	*	*	*	1	FEED REVERSE LINK STUD COMP.
32	412226	*	*	*	*	*	*	1	FEED REVERSE LINK STUD THRUST WASHER
33	543571	*	*	*	*	*	*	1	FEED REVERSE LINK STUD SNAP RING
34	554757	*	*	*	*	*	*	1	FEED REVERSE LINK
35	554754	*	*	*	*	*	*	1	FEED REVERSE LEVER SHAFT CRANK COMP.
36	374107-004	*	*	*	*	*	*	1	FEED REVERSE LEVER SHAFT CRANK PINCH SCREW
37	549288	*	*	*	*	*	*	1	FEED REVERSE LEVER SHAFT CRANK HINGE SCREW
38	544840	*	*	*	*	*	*	2	FEED ROCK SHAFT DRIVING FRAME BALANCE WEIGHT BRACKET SPRING WASHER

FEED REGULATING DIAL, FEED REVERSE LEVER



NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	552494	*	*	*	*	*	*	1	FEED REGULATOR COMP.
2	374300	*	*	*	*	*	*	2	FEED REGULATOR SCREW
3	552496	*	*	*	*	*	*	1	FEED REGULATOR SHAFT
4	552497	*	*	*	*	*	*	1	FEED REGULATOR SHAFT BUSHING
6	418340	*	*	*	*	*	*	1	FEED REGULATOR SHAFT THRUST WASHER
7	543801-010	*	*	*	*	*	*	1	FEED REGULATOR SHAFT SNAP RING
8	552719	*	*	*	*	*	*	1	FEED REGULATOR SHAFT COLLAR COMP.
9	544207-011	*	*	*	*	*	*	2	FEED REGULATOR SHAFT COLLAR SET SCREW
10	554752	*	*	*	*	*	*	1	FEED REGULATOR SHAFT ARM COMP.
11	368108	*	*	*	*	*	*	1	FEED REGULATOR SHAFT ARM POSITION SCREW
12	544205-001	*	*	*	*	*	*	1	FEED REGULATOR SHAFT ARM SET SCREW
13	544208-005	*	*	*	*	*	*	2	FEED REGULATING STUD SET SCREW
14	554499	*	*	*	*	*	*	1	FEED REGULATOR SHAFT ARM SPRING
15	554500	*	*	*	*	*	*	1	FEED REGULATOR SHAFT ARM SPRING HOOK (UPPER)
16	554498	*	*	*	*	*	*	1	FEED REGULATOR SHAFT ARM SPRING HOOK (LOWER)
17	541166-001	*	*	*	*	*	*	2	FEED REGULATOR SHAFT ARM SPRING HOOK (LOWER) LOCK NUT
18	554501	*	*	*	*	*	*	1	FEED REGULATOR SHAFT ARM SPRING HOOK RETAINER
19	544213-053	*	*	*	*	*	*	2	FEED REGULATOR SHAFT ARM SPRING HOOK RETAINER SCREW
20	552514	*	*	*	*	*	*	1	FEED REGULATING DIAL
21	544947	*	*	*	*	*	*	1	FEED REGULATING DIAL SERRATION PLATE
22	368362	*	*	*	*	*	*	1	FEED REGULATING DIAL CAP SCREW
23	368363	*	*	*	*	*	*	1	FEED REGULATING DIAL CAP SCREW WASHER
24	552515	*	*	*	*	*	*	1	FEED REGULATING STUD
24	554455	*	*	*	*	*	*	1	FEED REGULATING STUD
NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
25	368114	*	*	*	*	*	*	1	FEED REGULATING DIAL LOCK PIN
26	545820	*	*	*	*	*	*	1	FEED REGULATING DIAL LOCK PIN SPRING
27	552516	*	*	*	*	*	*	1	FEED REVERSE LEVER
28	552518	*	*	*	*	*	*	1	FEED REVERSE LEVER SHAFT ARM COMP.
29	543831-001	*	*	*	*	*	*	1	FEED REVERSE LEVER SHAFT ARM PIN
30	552521	*	*	*	*	*	*	1	FEED REVERSE LEVER SHAFT ARM PIN COVER
31	368129	*	*	*	*	*	*	1	FEED REVERSE LEVER SHAFT BUSHING
32	368130	*	*	*	*	*	*	1	FEED REVERSE LEVER SPRING
33	375653	*	*	*	*	*	*	1	FEED REVERSE LEVER STOPPER PIN
34	375662	*	*	*	*	*	*	1	FEED REVERSE LEVER STOPPER PIN COVER
35	552552	*	*	*	*	*	*	1	FEED REVERSE LEVER SHAFT COLLAR COMP.
36	374062	*	*	*	*	*	*	1	FEED REVERSE LEVER SHAFT COLLAR SET SCREW
37	544208-005	*	*	*	*	*	*	1	FEED REVERSE LINK STUD SET SCREW

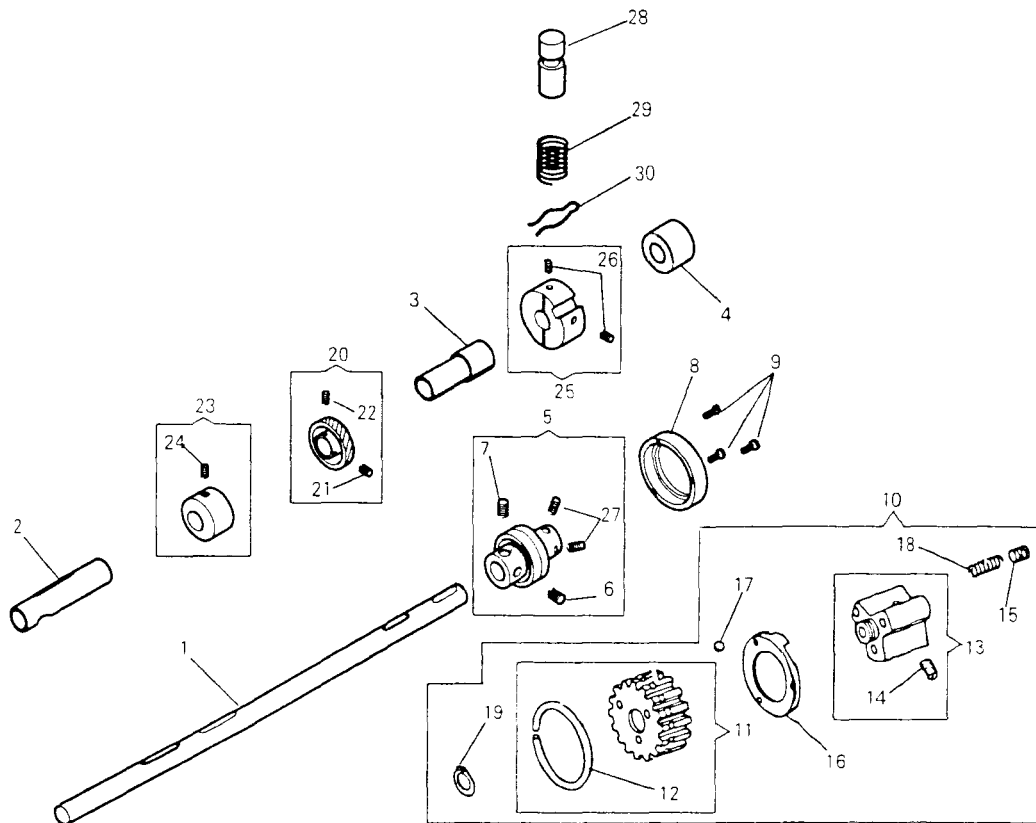
FEED BAR, FEED DRIVING ROCK SHAFT



NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	412159	*	*	*	*	*	*	1	FEED BAR AND FEED DRIVING ROCK FRAME COMP.
2	412022	*	*	*	*	*	*	1	FEED DRIVING ROCK FRAME COMP.
3	545154	*	*	*	*	*	*	2	FEED DRIVING ROCK FRAME PINCH SCREW
4	412161	*	*	*	*	*	*	1	FEED LIFTING ECCENTRIC FORK COMP.
5	223655	*	*	*	*	*	*	1	FEED LIFTING ECCENTRIC FORK OILING FELT
6	549075	*	*	*	*	*	*	1	FEED LIFTING ECCENTRIC FORK OILING FELT SCREW
7	544411	*	*	*	*	*	*	1	FEED LIFTING ECCENTRIC FORK SCREW
8	543804-025	*	*	*	*	*	*	1	FEED LIFTING ECCENTRIC FORK SCREW WASHER
9	412024	*	*	*	*	*	*	1	FEED BAR COMP.
10	412089	*	*	*	*	*	*	1	FEED BAR HINGE SCREW
11	545405	*	*	*	*	*	*	1	FEED BAR HINGE SCREW NUT
12	508327	*	*	*	*	*	*	2	FEED ROCK SHAFT STOP COLLAR COMP.
13	154780	*	*	*	*	*	*	4	FEED ROCK SHAFT STOP COLLAR SET SCREW
14	552523	*	*	*	*	*	*	1	FEED ROCK SHAFT BUSHING (FRONT)
15	367397	*	*	*	*	*	*	1	FEED ROCK SHAFT BUSHING (MIDDLE)
16	552524	*	*	*	*	*	*	1	FEED ROCK SHAFT BUSHING (BACK)
17	552525	*	*	*	*	*	*	1	FEED ROCK SHAFT COMP.
18	554465-004	*	*	*	*	*	*	1	FEED ROCK SHAFT OIL PACKING (WICK) (LONG)
19	502987	*	*	*	*	*	*	2	FEED ROCK SHAFT OIL HOLE PLUG
20	554465-001	*	*	*	*	*	*	1	FEED DRIVING ROCK SHAFT OIL PACKING (WICK) (SHORT)

NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION

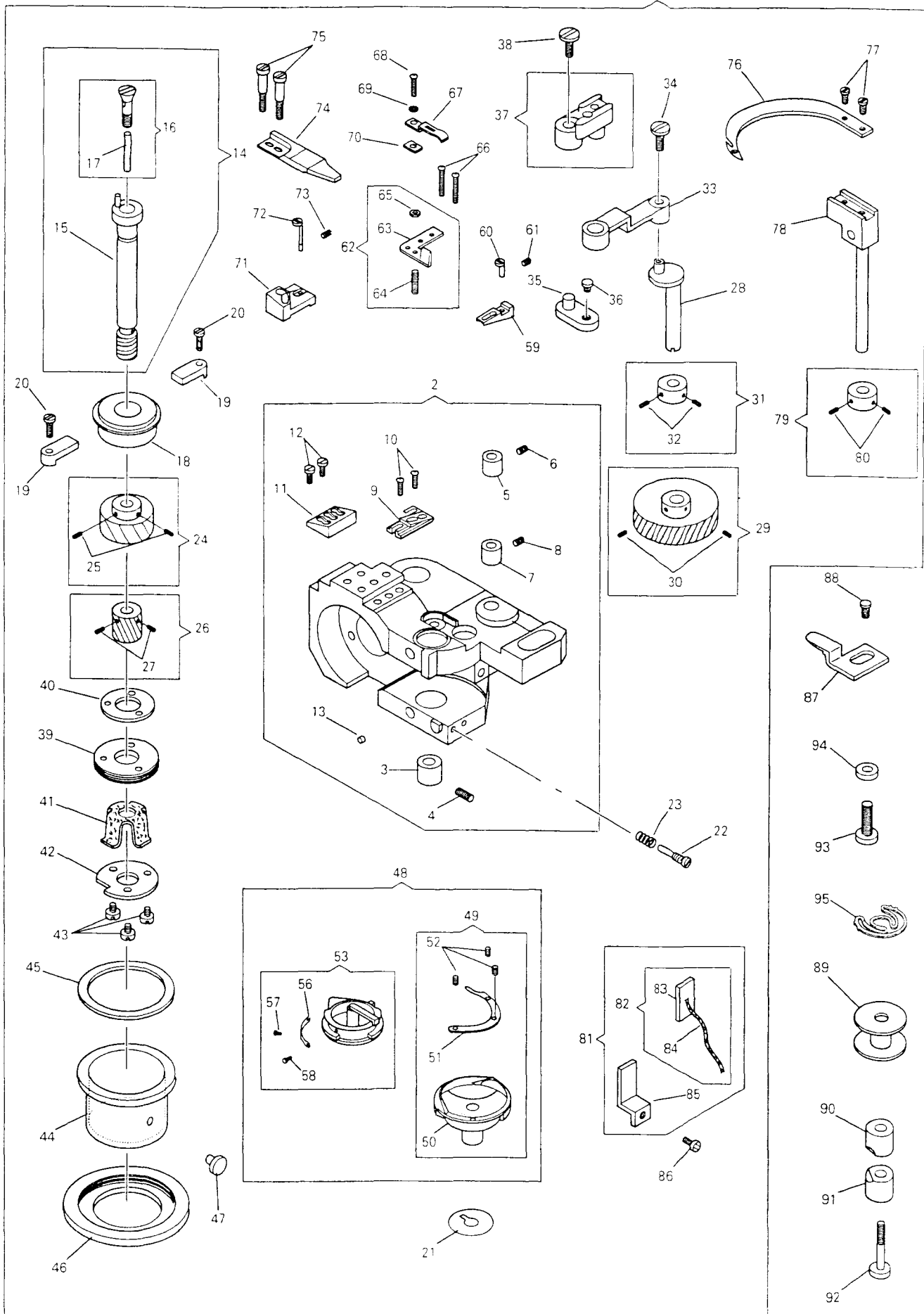
HOOK DRIVING SHAFT, HOOK DRIVING SHAFT CONNECTION BELT PULLEY



NO	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	552528	*	*	*	*	*	*	1	HOOK DRIVING SHAFT
2	267195	*	*	*	*	*	*	1	HOOK SADDLE BEARING (LEFT)
3	416699	*	*	*	*	*	*	1	HOOK SADDLE BEARING (RIGHT)
4	552529	*	*	*	*	*	*	1	HOOK DRIVING SHAFT BUSHING (CENTER)
5	554676	*	*	*	*	*	*	1	HOOK DRIVING SHAFT BALL BEARING COMP
6	544329	*	*	*	*	*	*	1	HOOK DRIVING SHAFT BALL BEARING COLLAR POSITION SCREW
7	544325	*	*	*	*	*	*	1	HOOK DRIVING SHAFT BALL BEARING COLLAR SET SCREW
8	267063	*	*	*	*	*	*	1	HOOK DRIVING SHAFT BALL BEARING RETAINING WASHER
9	544346	*	*	*	*	*	*	3	HOOK DRIVING SHAFT BALL BEARING RETAINING WASHER SCREW
10	412031	*	*	*	*	*	*	1	SAFETY CLUTCH COMP.
11	244760	*	*	*	*	*	*	1	SAFETY CLUTCH BELT PULLEY
12	202253	*	*	*	*	*	*	1	SAFETY CLUTCH BELT PULLEY SPRING
13	412032	*	*	*	*	*	*	1	SAFETY CLUTCH OVERLOAD PULLEY COMP.
14	544322	*	*	*	*	*	*	2	SAFETY CLUTCH OVERLOAD PULLEY SET SCREW
15	544331	*	*	*	*	*	*	3	SAFETY CLUTCH OVERLOAD PULLEY ADJUSTING SCREW
16	514453	*	*	*	*	*	*	1	SAFETY CLUTCH DISC
17	276025	*	*	*	*	*	*	3	SAFETY CLUTCH DRIVING BALL
18	514454	*	*	*	*	*	*	3	SAFETY CLUTCH DRIVING BALL SPRING
19	543802-014	*	*	*	*	*	*	1	SAFETY CLUTCH OVERLOAD PULLEY RETAINING RING
20	412034	*	*	*	*	*	*	1	HOOK DRIVING GEAR COMP.
21	544329	*	*	*	*	*	*	1	HOOK DRIVING GEAR POSITION SCREW
22	544325	*	*	*	*	*	*	1	HOOK DRIVING GEAR SET SCREW
23	412026	*	*	*	*	*	*	1	FEED LIFTING ECCENTRIC COMP.
24	544329	*	*	*	*	*	*	1	FEED LIFTING ECCENTRIC SET SCREW

NO	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
25	554679	*	*	*	*	*	*	1	HOOK DRIVING SHAFT COLLAR COMP
26	544204-002	*	*	*	*	*	*	2	HOOK DRIVING SHAFT COLLAR SET SCREW
27	545174-452	*	*	*	*	*	*	2	HOOK DRIVING SHAFT BALL BEARING COLLAR SET SCREW
28	554678	*	*	*	*	*	*	1	FEED REGULATING STUD
29	270026	*	*	*	*	*	*	1	FEED REGULATING STUD SPRING
30	240245	*	*	*	*	*	*	1	FEED REGULATING STUD RETAINING SPRING

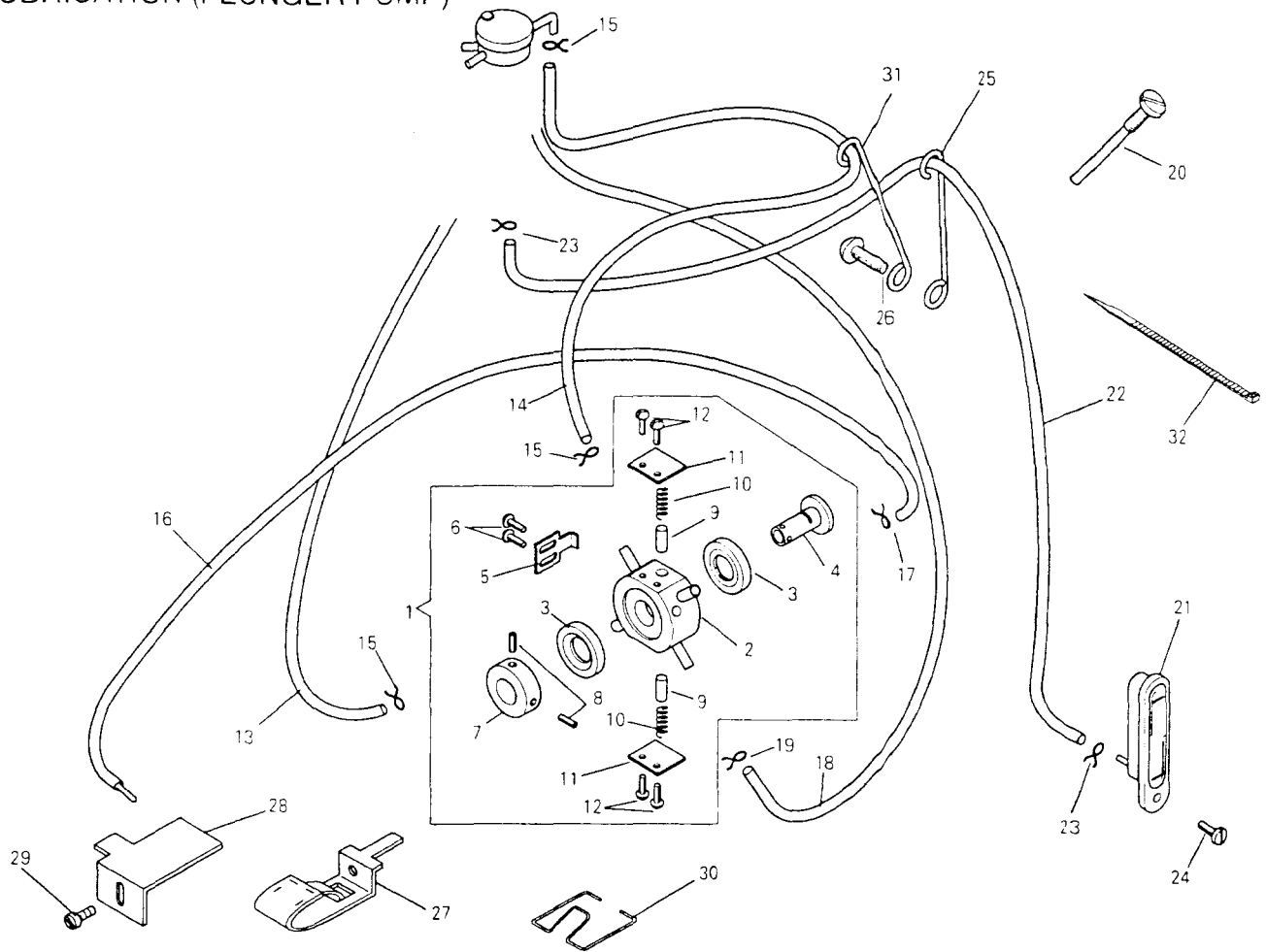
HOOK SADDLE (RIGHT), HOOK



NO	PART NO.	157A	157J	157K	157L	157M	157N	157O	DESCRIPTION
1	554460	*	*	*	*	*	*	1	HOOK SADDLE (RIGHT) WITH HOOK COMP.
1	554701	*	*	*	*	*	*	1	HOOK SADDLE (RIGHT) WITH HOOK COMP.
1	554706	*	*	*	*	*	*	1	HOOK SADDLE (RIGHT) WITH HOOK COMP.
1	554711	*	*	*	*	*	*	1	HOOK SADDLE (RIGHT) WITH HOOK COMP.
2	554461	*	*	*	*	*	*	1	HOOK SADDLE (RIGHT) COMP.
2	554702	*	*	*	*	*	*	1	HOOK SADDLE (RIGHT) COMP.
2	554707	*	*	*	*	*	*	1	HOOK SADDLE (RIGHT) COMP.
2	554712	*	*	*	*	*	*	1	HOOK SADDLE (RIGHT) COMP.
3	554643-001	*	*	*	*	*	*	1	HOOK SHAFT BUSHING (LOWER)
3	554643-002	*	*	*	*	*	*	1	HOOK SHAFT BUSHING (LOWER)
4	504020	*	*	*	*	*	*	1	HOOK SHAFT BUSHING (LOWER) SET SCREW
5	282784-001	*	*	*	*	*	*	1	BOBBIN CASE OPENER CAM SHAFT BUSHING (UPPER)
6	544207-011	*	*	*	*	*	*	1	BOBBIN CASE OPENER CAM SHAFT BUSHING (UPPER) SET SCREW
7	282784-002	*	*	*	*	*	*	1	BOBBIN CASE OPENER CAM SHAFT BUSHING (LOWER)
8	544207-011	*	*	*	*	*	*	1	BOBBIN CASE OPENER CAM SHAFT BUSHING (LOWER) SET SCREW
9	281039	*	*	*	*	*	*	1	THREAD PULLER SUPPORT
10	544211-052	*	*	*	*	*	*	2	ADJUSTING BLOCK (LOWER) THREAD PULLER SUPPORT
11	281040	*	*	*	*	*	*	1	ADJUSTING BLOCK (LOWER) SET SCREW
12	544211-052	*	*	*	*	*	*	2	STATIONARY KNIFE ADJUSTING BLOCK (LOWER) SET SCREW
13	554641	*	*	*	*	*	*	1	HOOK SADDLE (RIGHT) OIL WICK
14	554646	*	*	*	*	*	*	1	HOLDER COMP.
15	554647	*	*	*	*	*	*	1	HOOK SHAFT COMP.
16	554648	*	*	*	*	*	*	1	HOOK SHAFT OIL WICK HOLDER COMP.
17	502928	*	*	*	*	*	*	1	HOOK SHAFT OIL FELT
18	267053	*	*	*	*	*	*	1	HOOK BALL BEARING
19	514173	*	*	*	*	*	*	2	HOOK BALL BEARING RETAINER
20	504010-452	*	*	*	*	*	*	2	HOOK BALL BEARING RETAINER SCREW
21	514170	*	*	*	*	*	*	4	HOOK SPACER
22	554839	*	*	*	*	*	*	1	OIL REGULATING SCREW
23	544958	*	*	*	*	*	*	1	OIL REGULATING SCREW SPRING
24	554644	*	*	*	*	*	*	1	HOOK DRIVING PINION COMP.
25	544325	*	*	*	*	*	*	2	HOOK DRIVING PINION SET SCREW
26	554645	*	*	*	*	*	*	1	BOBBIN CASE OPENER CAM SHAFT ACTUATING GEAR COMP.
27	544207-011	*	*	*	*	*	*	2	BOBBIN CASE OPENER CAM SHAFT ACTUATING GEAR SET SCREW
28	282788	*	*	*	*	*	*	1	BOBBIN CASE OPENER CAM SHAFT GEAR COMP.
29	282789	*	*	*	*	*	*	1	BOBBIN CASE OPENER CAM SHAFT GEAR SET SCREW
30	544207-011	*	*	*	*	*	*	2	BOBBIN CASE OPENER CAM SHAFT GEAR SET SCREW
31	282790	*	*	*	*	*	*	1	BOBBIN CASE OPENER CAM SHAFT COLOR COMP.
32	544207-011	*	*	*	*	*	*	2	BOBBIN CASE OPENER CAM SHAFT COLOR SET SCREW
33	282791	*	*	*	*	*	*	1	BOBBIN CASE OPENER CRANK LINK
33	282802	*	*	*	*	*	*	1	BOBBIN CASE OPENER CRANK LINK
34	544356	*	*	*	*	*	*	1	BOBBIN CASE OPENER CRANK LINK
35	412283	*	*	*	*	*	*	1	CAP SCREW
36	544383	*	*	*	*	*	*	1	BOBBIN CASE OPENER CRANK HINGE STUD
37	282792	*	*	*	*	*	*	1	BOBBIN CASE OPENER CRANK HINGE STUD SCREW
38	544356	*	*	*	*	*	*	1	BOBBIN CASE OPENER CRANK CAP SCREW
39	554659	*	*	*	*	*	*	1	HOOK SADDLE OIL RESERVOIR
40	554668	*	*	*	*	*	*	1	BRACKET
41	281046	*	*	*	*	*	*	1	HOOK SADDLE OIL RESERVOIR BRACKET GASKET
42	554608	*	*	*	*	*	*	1	HOOK OIL FELT
43	544211-003	*	*	*	*	*	*	3	HOOK OIL FELT RETAINER SCREW
44	554658	*	*	*	*	*	*	1	HOOK SADDLE OIL RESERVOIR
45	554661	*	*	*	*	*	*	1	HOOK SADDLE OIL RESERVOIR GASKET
46	554660	*	*	*	*	*	*	1	HOOK SADDLE OIL RESERVOIR RING

NO	PART NO.	157A	157J	157K	157L	157M	157N	157O	DESCRIPTION
47	367314	*	*	*	*	*	*	1	HOOK SADDLE OIL RESERVOIR PLUG
48	554824	*	*	*	*	*	*	1	HOOK AND BOBBIN CASE COMP.
48	554825	*	*	*	*	*	*	1	HOOK AND BOBBIN CASE COMP.
49	554606	*	*	*	*	*	*	1	HOOK COMP.
49	554611	*	*	*	*	*	*	1	HOOK COMP.
50	554607	*	*	*	*	*	*	1	HOOK (BODY)
50	554612	*	*	*	*	*	*	1	HOOK (BODY)
51	281135	*	*	*	*	*	*	1	HOOK GIB
51	412311	*	*	*	*	*	*	1	HOOK GIB
52	201253	*	*	*	*	*	*	2	HOOK GIB SCREW
52	500520	*	*	*	*	*	*	3	HOOK GIB SCREW
53	281136	*	*	*	*	*	*	1	BOBBIN CASE COMP.
53	281146	*	*	*	*	*	*	1	BOBBIN CASE COMP.
56	236083	*	*	*	*	*	*	1	BOBBIN CASE TENSION SPRING
56	510011	*	*	*	*	*	*	1	BOBBIN CASE TENSION SPRING
57	201016	*	*	*	*	*	*	1	BOBBIN CASE TENSION SPRING REGULATING SCREW
57	500519	*	*	*	*	*	*	1	BOBBIN CASE TENSION SPRING REGULATING SCREW
58	200594	*	*	*	*	*	*	1	BOBBIN CASE TENSION SPRING SCREW
58	500518	*	*	*	*	*	*	1	BOBBIN CASE TENSION SPRING SCREW
59	281056	*	*	*	*	*	*	1	THREAD PULLER SUPPORT
60	543376	*	*	*	*	*	*	1	ADJUSTING BLOCK (UPPER)
61	544207-011	*	*	*	*	*	*	1	ADJUSTING BLOCK (UPPER) ECCENTRIC PIN
62	281054	*	*	*	*	*	*	1	ADJUSTING BLOCK (UPPER) ECCENTRIC PIN SET SCREW
63	281055	*	*	*	*	*	*	1	THREAD PULLER SUPPORT COMP.
64	374475	*	*	*	*	*	*	1	THREAD PULLER SUPPORT
65	541159	*	*	*	*	*	*	1	TRAPPER ADJUSTING SCREW
66	374478	*	*	*	*	*	*	2	TRAPPER ADJUSTING SCREW NUT
67	281057	*	*	*	*	*	*	1	THREAD PULLER SUPPORT SCREW
68	544413	*	*	*	*	*	*	1	TRAPPER
69	408386	*	*	*	*	*	*	1	TRAPPER SET SCREW
70	548228	*	*	*	*	*	*	1	TRAPPER SET SCREW WASHER
71	281059	*	*	*	*	*	*	1	TRAPPER ADJUSTING WASHER
72	281060	*	*	*	*	*	*	1	(t=0.13M/M) STATIONARY KNIFE ADJUSTING BLOCK (UPPER)
73	544207-011	*	*	*	*	*	*	1	STATIONARY KNIFE ADJUSTING BLOCK (UPPER) ECCENTRIC PIN
74	281058	*	*	*	*	*	*	1	STATIONARY KNIFE ADJUSTING BLOCK (UPPER) ECCENTRIC PIN SET SCREW
75	374476	*	*	*	*	*	*	2	STATIONARY KNIFE
76	281050-001	*	*	*	*	*	*	1	STATIONARY KNIFE SET SCREW
77	544088	*	*	*	*	*	*	1	THREAD PULLER
78	281051	*	*	*	*	*	*	2	THREAD PULLER SCREW
78	282803	*	*	*	*	*	*	1	THREAD PULLER RETAINER BRACKET COMP.
79	281064	*	*	*	*	*	*	1	THREAD PULLER RETAINER BRACKET
80	544207-011	*	*	*	*	*	*	2	THREAD PULLER RETAINER BRACKET SHAFT COLLAR SET SCREW
81	552891	*	*	*	*	*	*	1	HOOK DRIVING PINION OIL FELT, OIL FELT BRACKET COMP.
82	552892	*	*	*	*	*	*	1	HOOK DRIVING PINION OIL FELT, OIL PACKING (WICK) COMP.
83	552894	*	*	*	*	*	*	1	HOOK DRIVING PINION OIL FELT
84	552895	*	*	*	*	*	*	1	HOOK DRIVING PINION OIL PACKING (WICK)
85	552893	*	*	*	*	*	*	1	HOOK DRIVING PINION OIL FELT BRACKET
86	544211-002	*	*	*	*	*	*	1	HOOK DRIVING PINION OIL FELT BRACKET SCREW
87	282793	*	*	*	*	*	*	1	BOBBIN CASE OPENER
88	549027	*	*	*	*	*	*	1	BOBBIN CASE OPENER SCREW
89	282762	*	*	*	*	*	*	1	BOBBIN
89	282763	*	*	*	*	*	*	1	BOBBIN
89	282764	*	*	*	*	*	*	1	BOBBIN
90	412115	*	*	*	*	*	*	1	PINCH SLEEVE (UPPER)
91	267139	*	*	*	*	*	*	1	PINCH SLEEVE (LOWER)
92	544364	*	*	*	*	*	*	1	PINCH SLEEVE SCREW
93	544334	*	*	*	*	*	*	1	HOOK SADDLE (RIGHT) SCREW
94	225535	*	*	*	*	*	*	1	HOOK SADDLE (RIGHT) SCREW WASHER
95	417195	*	*	*	*	*	*	1	ANTI SPILL SPRING
95	417269	*	*	*	*	*	*	1	ANTI SPILL SPRING

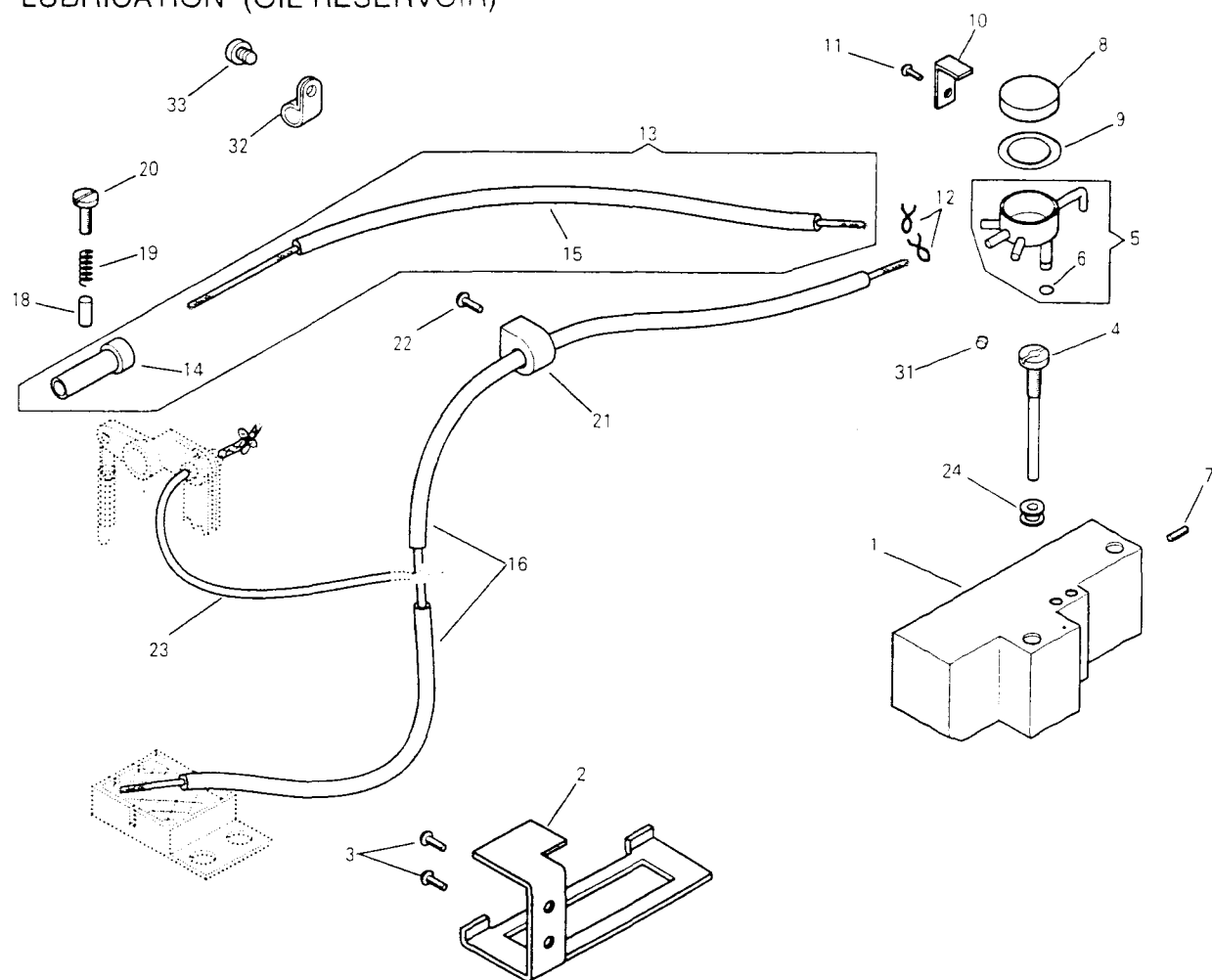
LUBRICATION (PLUNGER PUMP)



NO	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	554346	*	*	*	*	*	*	1	PLUNGER PUMP COMP.
2	554347	*	*	*	*	*	*	1	PLUNGER PUMP (BODY) COMP.
3	554349	*	*	*	*	*	*	2	OIL SEAL
4	554351	*	*	*	*	*	*	1	PLUNGER PUMP ROTOR
5	554353	*	*	*	*	*	*	1	PLUNGER PUMP ROTER RETAINER
6	544211-002	*	*	*	*	*	*	2	PLUNGER PUMP ROTER RETAINER SCREW
7	554352	*	*	*	*	*	*	1	PLUNGER PUMP ROTOR COLLAR
8	549293	*	*	*	*	*	*	2	PLUNGER PUMP ROTOR COLLAR SET SCREW
9	540556	*	*	*	*	*	*	2	PLUNGER PUMP PISTON
10	410710	*	*	*	*	*	*	2	PLUNGER PUMP PISTON SPRING
11	554354	*	*	*	*	*	*	2	PLUNGER PUMP PISTON SPRING RETAINER
12	544211-002	*	*	*	*	*	*	4	PLUNGER PUMP PISTON SPRING RETAINER SCREW
13	552826	*	*	*	*	*	*	1	OIL TUBE (SUCTION)
14	552827	*	*	*	*	*	*	1	OIL TUBE (DISCHARGE)
15	552809	*	*	*	*	*	*	3	OIL TUBE CLIP
16	552833	*	*	*	*	*	*	1	OIL REMOVING TUBE (SUCTION) COMP
17	552810	*	*	*	*	*	*	1	OIL REMOVING TUBE CLIP
18	554464	*	*	*	*	*	*	1	OIL REMOVING TUBE (DISCHARGE)
19	552810	*	*	*	*	*	*	1	OIL REMOVING TUBE (DISCHARGE) CLIP
20	374543	*	*	*	*	*	*	1	PLUNGER PUMP SUPPORT SCREW
21	552546-401	*	*	*	*	*	*	1	OIL GAUGE COMP.
22	552828	*	*	*	*	*	*	1	OIL TUBE (FOR OIL GAUGE)
23	552809	*	*	*	*	*	*	2	OIL TUBE (FOR OIL GAUGE) CLIP
24	545071	*	*	*	*	*	*	1	OIL GAUGE SCREW
25	554537	*	*	*	*	*	*	1	OIL TUBE RETAINER (FOR OIL GAUGE)
26	544217-052	*	*	*	*	*	*	1	OIL TUBE RETAINER SCREW
27	554306	*	*	*	*	*	*	1	OIL REMOVING LINT SCREEN
28	554433	*	*	*	*	*	*	1	OIL REMOVING LINT SCREEN BRACKET
29	544269	*	*	*	*	*	*	1	OIL REMOVING LINT SCREEN BRACKET SCREW

NO	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
30	554860	*	*	*	*	*	*	1	OIL REMOVING LINT SCREEN RETAINER
31	552829	*	*	*	*	*	*	1	OIL TUBE RETAINER (FOR DISCHARGE)
32	411584	*	*	*	*	*	*	1	OIL TUBE RETAINER

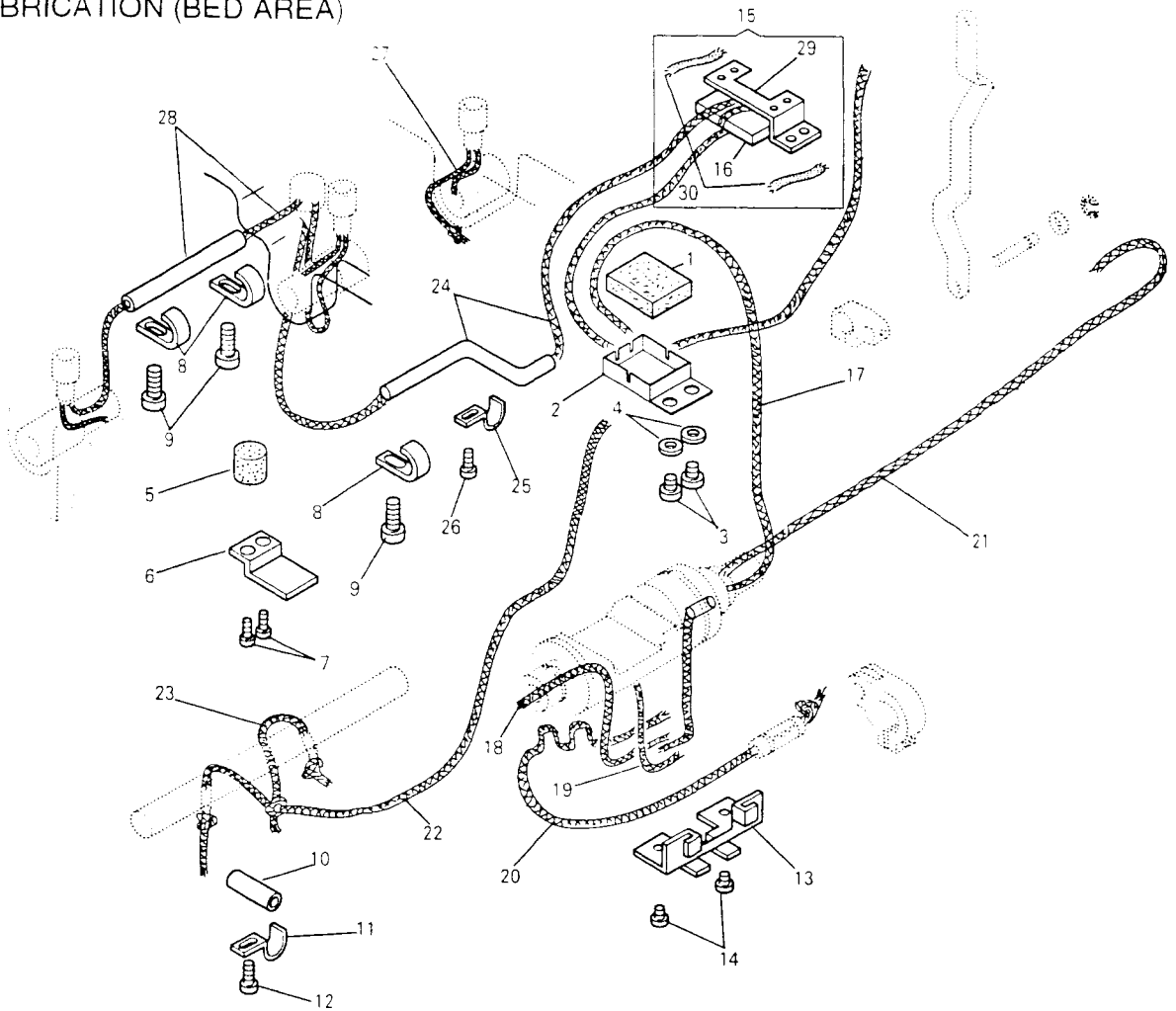
LUBRICATION (OIL RESERVOIR)



NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	552548	*	*	*	*	*	*	1	OIL RESERVOIR
2	552550	*	*	*	*	*	*	1	OIL RESERVOIR BRACKET
3	374399-002	*	*	*	*	*	*	2	OIL RESERVOIR BRACKET SCREW
4	374560	*	*	*	*	*	*	1	OIL SUPPLY SLEEVE SCREW
5	554362	*	*	*	*	*	*	1	OIL DISTRIBUTOR AND O-RING COMP.
6	543871-006	*	*	*	*	*	*	1	OIL DISTRIBUTOR O-RING
7	544202-002	*	*	*	*	*	*	1	OIL DISTRIBUTOR SCREW
8	552507	*	*	*	*	*	*	1	OIL DISTRIBUTOR CAP
9	554439	*	*	*	*	*	*	1	OIL DISTRIBUTOR CAP O-RING
10	552476	*	*	*	*	*	*	1	OIL DISTRIBUTOR CAP RETAINER
11	544216-001	*	*	*	*	*	*	1	OIL DISTRIBUTOR CAP RETAINER SCREW
12	552809	*	*	*	*	*	*	2	OIL DISTRIBUTOR TUBE CLIP
13	554314	*	*	*	*	*	*	1	TAKE-UP LEVER OIL TUBE, OIL FLOW ADJUSTING RUBBER SLEEVE COMP.
14	554313	*	*	*	*	*	*	1	TAKE-UP LEVER OIL FLOW ADJUSTING RUBBER SLEEVE
15	552830	*	*	*	*	*	*	1	TAKE-UP LEVER OIL TUBE AND WICK COMP.
16	552831	*	*	*	*	*	*	1	OIL TUBE (FOR BED) COMP.
18	554311	*	*	*	*	*	*	1	TAKE-UP LEVER OIL FLOW ADJUSTING PIN
19	554863	*	*	*	*	*	*	1	TAKE-UP LEVER OIL FLOW ADJUSTING SCREW SPRING
20	544290	*	*	*	*	*	*	1	TAKE-UP LEVER OIL FLOW ADJUSTING SCREW
21	554528	*	*	*	*	*	*	1	OIL FLOW ADJUSTING COLLAR
22	545136-452	*	*	*	*	*	*	1	OIL FLOW ADJUSTING COLLAR SCREW
23	554523	*	*	*	*	*	*	1	FEED REGULATOR SHAFT ARM STUD OIL WICK
24	543883	*	*	*	*	*	*	1	OIL RESERVOIR GROMMETS
31	554683	*	*	*	*	*	*	1	OIL DISTRIBUTOR PIPE PLUG
32	542766-002	*	*	*	*	*	*	1	TAKE-UP LEVER OIL TUBE RETAINER
33	544212-001	*	*	*	*	*	*	1	TAKE-UP LEVER OIL TUBE RETAINER SCREW

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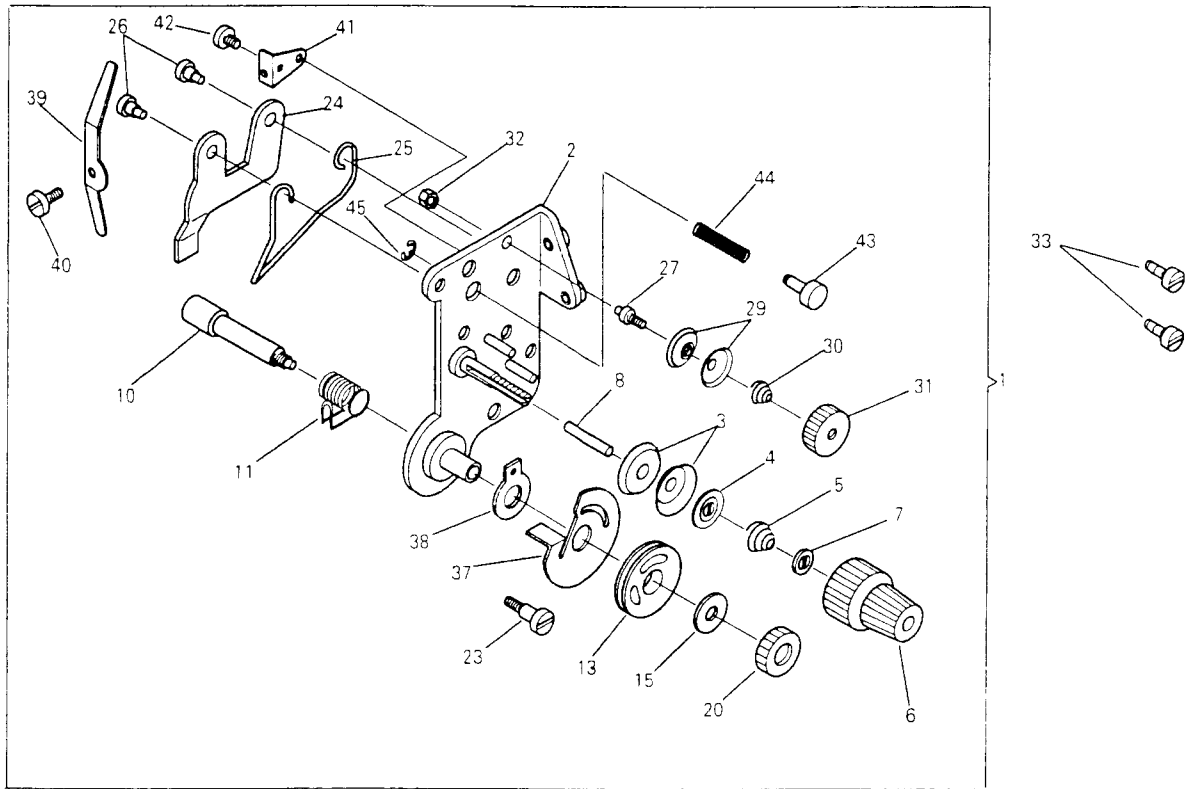
LUBRICATION (BED AREA)



NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	552551	*	*	*	*	*	*	1	BED OIL FELT
2	552552	*	*	*	*	*	*	1	BED OIL FELT BARCKET
3	544212-052	*	*	*	*	*	*	2	BED OIL FELT BRACKET SCREW
4	543803-003	*	*	*	*	*	*	2	BED OIL FELT BRACKET SCREW WASHER
5	552553	*	*	*	*	*	*	1	HOOKE DRIVING SHAFT OIL FELT
6	552554	*	*	*	*	*	*	1	HOOKE DRIVING SHAFT OIL FELT BRACKET
7	544212-051	*	*	*	*	*	*	2	HOOKE DRIVING SHAFT OIL FELT BRACKET SCREW
8	552555	*	*	*	*	*	*	3	HOOKE DRIVING SHAFT OIL WICK TUBE RETAINER
9	544212-051	*	*	*	*	*	*	3	HOOKE DRIVING SHAFT OIL WICK TUBE RETAINER SCREW
10	552556	*	*	*	*	*	*	1	FEED ROCK SHAFT OIL WICK TUBE
11	418604	*	*	*	*	*	*	1	FEED ROCK SHAFT OIL WICK TUBE RETAINER
12	544212-051	*	*	*	*	*	*	1	FEED ROCK SHAFT OIL WICK TUBE RETAINER SCREW
13	552557	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING FRAME OIL WICK BRACKET
14	544212-001	*	*	*	*	*	*	2	FEED ROCK SHAFT DRIVING FRAME OIL WICK BRACKET SCREW
15	554440	*	*	*	*	*	*	1	FEED DRIVING ECCENTRIC CONNECTION FELT COMP.
16	554441	*	*	*	*	*	*	1	FEED DRIVING ECCENTRIC CONNECTION FELT
17	554465-006	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING FRAME OIL WICK (LONG)
18	554465-011	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING FRAME OIL WICK (SHORT)
19	554524	*	*	*	*	*	*	1	FEED ROCK SHAFT DRIVING LINK OIL WICK
20	554465-007	*	*	*	*	*	*	1	FEED ROCK SHAFT CRANK PIN OIL WICK
21	554465-005	*	*	*	*	*	*	1	NEEDLE BAR ROCK FRAME ROCK SHAFT CRANK OIL WICK

NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
22	554465-013	*	*	*	*	*	*	1	FEED ROCK SHAFT OIL WICK
23	554465-012	*	*	*	*	*	*	1	FEED ROCK SHAFT OIL WICK (RIGHT)
24	554467	*	*	*	*	*	*	1	HOOKE DRIVING SHAFT OIL TUBE AND WICK
25	418604	*	*	*	*	*	*	1	HOOKE DRIVING SHAFT OIL TUBE RETAINER (SMALL)
26	544212-051	*	*	*	*	*	*	1	HOOKE DRIVING SHAFT OIL TUBE RETAINER (SMALL) SCREW
27	554465-010	*	*	*	*	*	*	1	HOOKE DRIVING SHAFT BUSHING (CENTER) OIL WICK
28	554468	*	*	*	*	*	*	1	HOOKE DRIVING SHAFT BUSHING (FRONT) OIL TUBE COMP.
29	554442	*	*	*	*	*	*	1	FEED DRIVING ECCENTRIC CONNECTION FELT BRACKET
30	554781	*	*	*	*	*	*	2	FEED DRIVING ECCENTRIC CONNECTION FELT CORD.

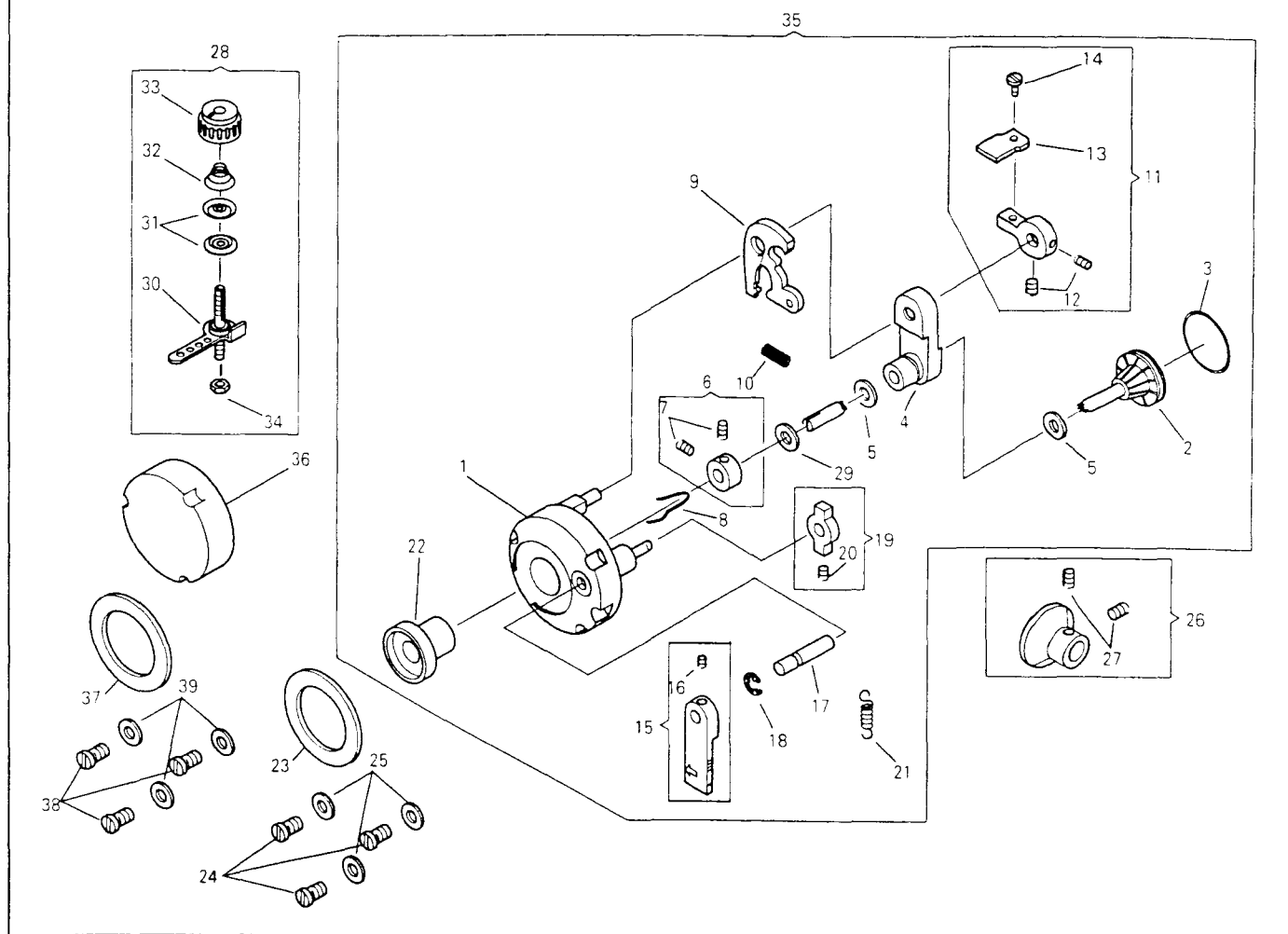
TENSION



NO.	PART NO.	157A	157J	157K	557A	557J	557K	Y	T	Q	DESCRIPTION
1	554903	*	*	*	*	*	*	*	*	1	TENSION BRACKET COMP.
1	552781	*	*	*	*	*	*	*	*	1	TENSION BRACKET COMP.
2	552782	*	*	*	*	*	*	*	*	1	TENSION BRACKET BODY COMP.
3	2102	*	*	*	*	*	*	*	*	2	TENSION DISC
4	414273	*	*	*	*	*	*	*	*	1	TENSION RELEASE WASHER
5	552836	*	*	*	*	*	*	*	*	1	TENSION SPRING
6	552838	*	*	*	*	*	*	*	*	1	TENSION REGULATING THUMB NUT
7	411154	*	*	*	*	*	*	*	*	1	TENSION REGULATING THUMB NUT WASHER
8	552563-001	*	*	*	*	*	*	*	*	1	TENSION RELEASE PLUNGER
10	554823	*	*	*	*	*	*	*	*	1	THREAD CONTROLLER STUD
11	554877	*	*	*	*	*	*	*	*	1	THREAD CONTROLLER SPRING
13	412202	*	*	*	*	*	*	*	*	1	THREAD CONTROLLER DISC
15	554821	*	*	*	*	*	*	*	*	1	THREAD CONTROLLER STUD SPACER
20	552841	*	*	*	*	*	*	*	*	1	THREAD CONTROLLER STUD NUT
23	544354	*	*	*	*	*	*	*	*	1	THREAD CONTROLLER DISC SCREW
24	417124	*	*	*	*	*	*	*	*	1	TENSION RELEASE PLATE
25	412200	*	*	*	*	*	*	*	*	1	TENSION RELEASE PLATE SPRING
26	544343	*	*	*	*	*	*	*	*	2	TENSION RELEASE PLATE SCREW
27	552567	*	*	*	*	*	*	*	*	1	PRE-TENSION STUD
29	417122	*	*	*	*	*	*	*	*	2	PRE-TENSION DISC
30	417123	*	*	*	*	*	*	*	*	1	PRE-TENSION SPRING
31	414784	*	*	*	*	*	*	*	*	1	PRE-TENSION THUMB NUT
32	414783	*	*	*	*	*	*	*	*	1	PRE-TENSION STUD LOCK NUT
33	549168	*	*	*	*	*	*	*	*	1	TENSION BRACKET SCREW
37	412201	*	*	*	*	*	*	*	*	1	THREAD CONTROLLER SPRING STOP
38	554820	*	*	*	*	*	*	*	*	1	THREAD CONTROLLER SPRING STOP SPACER
39	417126	-	*	*	-	*	*	*	*	1	TENSION RELEASE LEVER
40	414786	-	*	*	-	*	*	*	*	1	TENSION RELEASE LEVER SCREW
41	417125	-	*	*	-	*	*	*	*	1	TENSION RELEASE LEVER BRACKET
42	414785	-	*	*	-	*	*	*	*	1	TENSION RELEASE LEVER BRACKET SCREW
43	417127	-	*	*	-	*	*	*	*	1	TENSION RELEASE BUTTON
44	417128	-	*	*	-	*	*	*	*	1	TENSION RELEASE BUTTON SPRING
45	543801-006	-	*	*	-	*	*	*	*	1	TENSION RELEASE BUTTON RETAINING RING

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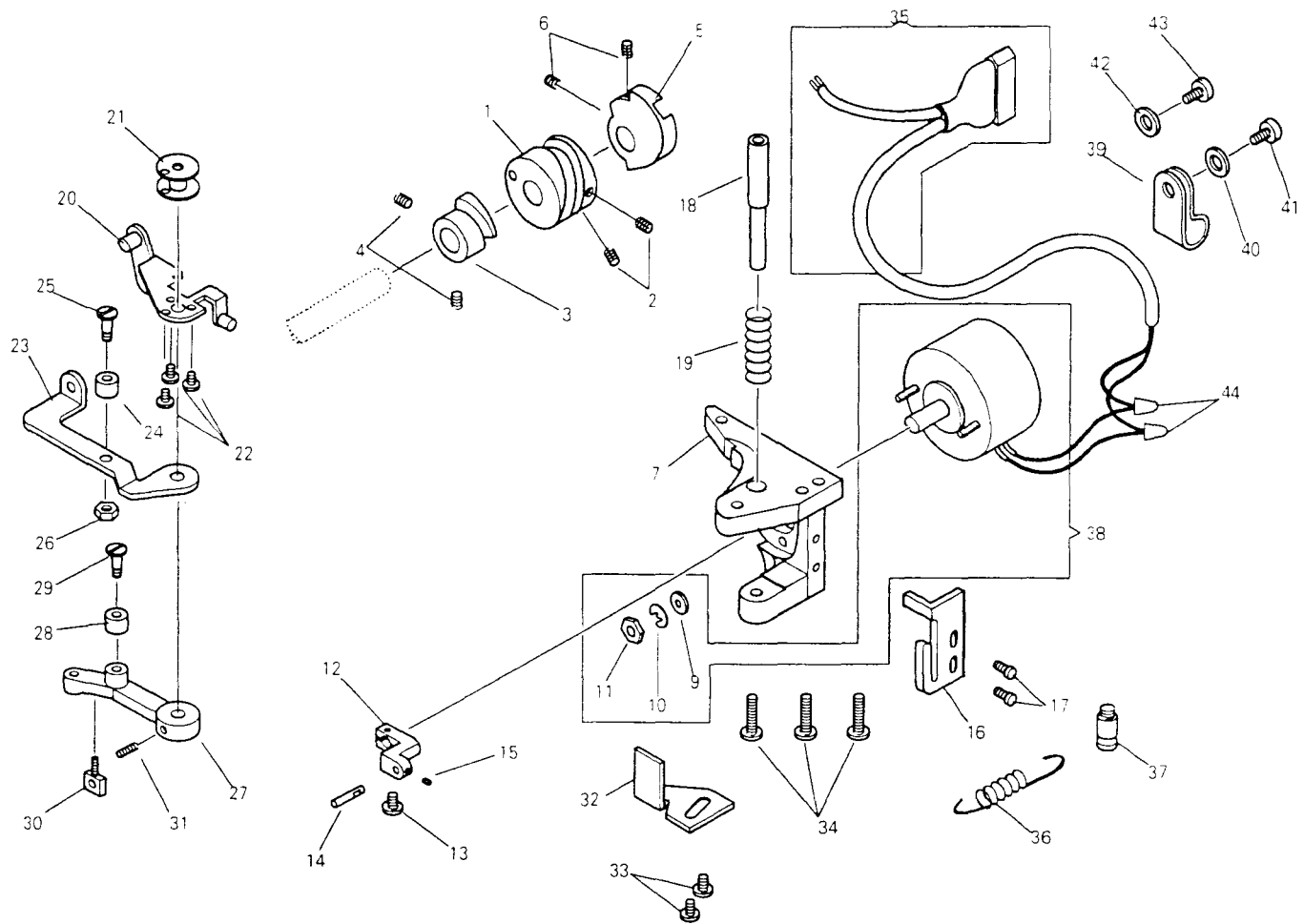
BOBBIN WINDER



NO.	PART NO.	157A	157J	157K	557A	557J	557K	Y	DESCRIPTION
1	552570	*	*	*	*	*	*	1	BOBBIN WINDER (BODY)
2	552573	*	*	*	*	*	*	1	BOBBIN WINDER PULLEY
3	543871-020	*	*	*	*	*	*	1	BOBBIN WINDER PULLEY RING
4	552575	*	*	*	*	*	*	1	BOBBIN WINDER BRACKET
5	546844	*	*	*	*	*	*	2	BOBBIN WINDER SPINDLE THRUST
6	282758	*	*	*	*	*	*	1	WASHER BOBBIN WINDER SPINDLE STOP
7	544206-011	*	*	*	*	*	*	2	COLLAR COMPLETE BOBBIN WINDER SPINDLE STOP
8	282995	*	*	*	*	*	*	1	COLLAR SET SCREW
9	282757	*	*	*	*	*	*	1	BOBBIN WINDER SPINDLE SPRING
10	282994	*	*	*	*	*	*	1	BOBBIN WINDER BRACKET
11	552576	*	*	*	*	*	*	1	ACTUATING PLATE BOBBIN WINDER BRACKET SPRING
12	544207-013	*	*	*	*	*	*	2	BOBBIN WINDER STOPPER BRACKET
13	552577	*	*	*	*	*	*	1	COMP. BOBBIN WINDER STOPPER BRACKET
14	374398-002	*	*	*	*	*	*	1	SCREW BOBBIN WINDER STOPPER
15	552578	*	*	*	*	*	*	1	BOBBIN WINDER STOPPER SCREW
16	544208-005	*	*	*	*	*	*	1	BOBBIN WINDER STOP LATCH
17	368025	*	*	*	*	*	*	1	COMPLETE BOBBIN WINDER STOP LATCH SET
18	543860-005	*	*	*	*	*	*	1	SCREW BOBBIN WINDER STOP LATCH STUD
19	368026	*	*	*	*	*	*	1	BOBBIN WINDER STOP LATCH STUD
20	544208-005	*	*	*	*	*	*	1	SNAP RING BOBBIN WINDER REGULATOR
21	544865	*	*	*	*	*	*	1	COMPLETE BOBBIN WINDER REGULATOR SET
22	282759-451	*	*	*	*	*	*	1	SCREW BOBBIN WINDER SPRING
23	554312	*	*	*	*	*	*	1	BOBBIN WINDER SPINDLE THREAD
24	544217-001	*	*	*	*	*	*	3	GUARD BOBBIN WINDER PACKING
25	543803-003	*	*	*	*	*	*	3	BOBBIN WINDER SCREW
		*	*	*	*	*	*	3	BOBBIN WINDER SCREW WASHER

NO.	PART NO.	157A	157J	157K	557A	557J	557K	Y	DESCRIPTION
26	554409	*	*	*	*	*	*	1	BOBBIN WINDER DRIVING WHEEL
27	544207-012	*	*	*	*	*	*	2	COMPLETE BOBBIN WINDER DRIVING WHEEL
28	552579	*	*	*	*	*	*	1	SET SCREW BOBBIN WINDER DRIVING WHEEL
29	543804-005	*	*	*	*	*	*	1	BOBBIN WINDER TENSION COMPLETE
30	552580	*	*	*	*	*	*	1	BOBBIN WINDER BRACKET THRUST
31	547247	*	*	*	*	*	*	2	WASHER BOBBIN WINDER TENSION STUD
32	547246	*	*	*	*	*	*	1	COMP. BOBBIN WINDER TENSION STUD
33	368033	*	*	*	*	*	*	1	BOBBIN WINDER TENSION DISC
34	541186	*	*	*	*	*	*	1	BOBBIN WINDER TENSION SPRING
35	554669-385	*	*	*	*	*	*	1	BOBBIN WINDER TENSION
36	552569	*	*	*	*	*	*	1	REGULATING THUMB NUT
37	554849	*	*	*	*	*	*	1	BOBBIN WINDER TENSION STUD LOCK NUT
38	554312	*	*	*	*	*	*	1	BOBBIN WINDER COMP.
39	544217-001	*	*	*	*	*	*	3	BOBBIN WINDER COMP.
	543803-003	*	*	*	*	*	*	3	ARM CAP (FRONT)
		*	*	*	*	*	*	3	ARM CAP (FRONT) PACKING
		*	*	*	*	*	*	3	ARM CAP (FRONT) SCREW
		*	*	*	*	*	*	3	ARM CAP (FRONT) SCREW WASHER

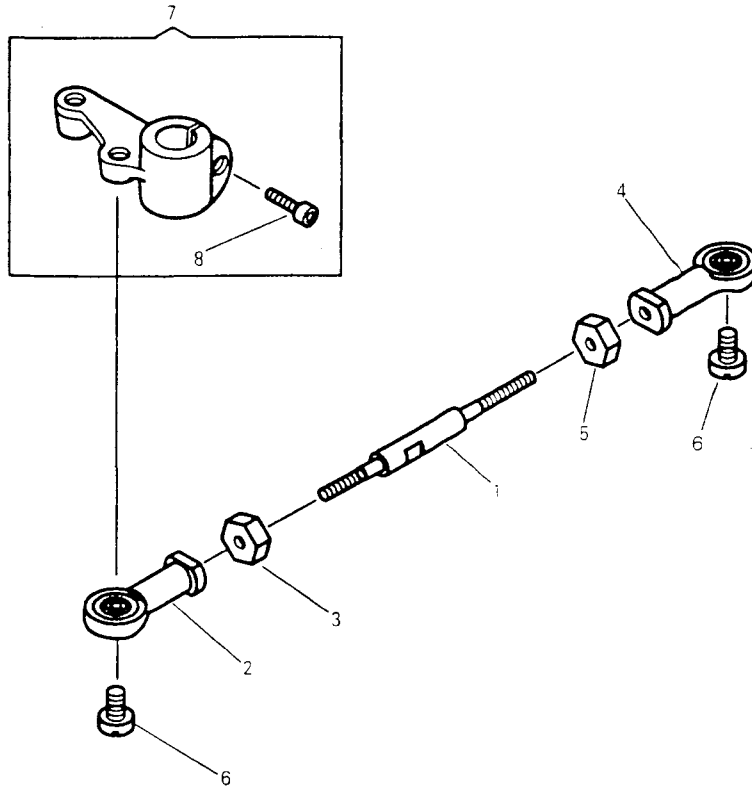
THREAD TRIMMER 1



NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	281184	-	*	*	*	*	*	1	TRIMMER CAM
2	374029	-	*	*	*	*	*	2	TRIMMER CAM SET SCREW
3	281013	-	*	*	*	*	*	1	TENSION RELEASING CAM
4	504028	-	*	*	*	*	*	2	TENSION RELEASING CAM SET SCREW
5	281014	-	*	*	*	*	*	1	TRIMMER POSITIVE MOTION CAM
6	544208-005	-	*	*	*	*	*	2	TRIMMER POSITIVE MOTION CAM SET SCREW
7	552585	-	*	*	*	*	*	1	TRIMMER SOLENOID BRACKET
9	543804-003	-	*	*	*	*	*	2	TRIMMER SOLENOID WASHER
10	543805-003	-	*	*	*	*	*	2	TRIMMER SOLENOID SPRING WASHER
11	541165-003	-	*	*	*	*	*	2	TRIMMER SOLENOID NUT
12	552586	-	*	*	*	*	*	1	TRIMMER SOLENOID ARM
13	545095	-	*	*	*	*	*	1	TRIMMER SOLENOID ARM SCREW
14	416772	-	*	*	*	*	*	1	TRIMMER SOLENOID ARM PIN
15	545072	-	*	*	*	*	*	1	TRIMMER SOLENOID ARM PIN SCREW
16	281020	-	*	*	*	*	*	1	TRIMMER SOLENOID ARM STOPPER
17	190-850	-	*	*	*	*	*	2	TRIMMER SOLENOID ARM STOPPER SCREW
18	281021	-	*	*	*	*	*	1	TRIMMER LEVER SHAFT
19	281096	-	*	*	*	*	*	1	TRIMMER LEVER SHAFT SPRING
20	281023	-	*	*	*	*	*	1	TRIMMER POSITIVE MOTION BRACKET COMPLETE
21	416777	-	*	*	*	*	*	1	TRIMMER POSITIVE MOTION BRACKET BOSS
22	549120	-	*	*	*	*	*	3	TRIMMER POSITIVE MOTION BRACKET BOSS SCREW
23	552588	-	*	*	*	*	*	1	TENSION RELEASE DRIVING LEVER
24	416780	-	*	*	*	*	*	1	TENSION RELEASING CAM ROLLER
25	414773-451	-	*	*	*	*	*	1	TENSION RELEASING CAM ROLLER SCREW
26	545409	-	*	*	*	*	*	1	TENSION RELEASING CAM ROLLER SCREW LOCK NUT
27	552590	-	*	*	*	*	*	1	TRIMMER LEVER
28	416780	-	*	*	*	*	*	1	TRIMMER CAM ROLLER
29	414773-451	-	*	*	*	*	*	1	TRIMMER CAM ROLLER SCREW
30	545264	-	*	*	*	*	*	1	TRIMMER LEVER RETURN SPRING HOOK
31	544208-005	-	*	*	*	*	*	2	TRIMMER LEVER SET SCREW

NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
32	552591	-	*	*	*	*	*	1	TRIMMER LEVER STOPPER
33	414508	-	*	*	*	*	*	2	TRIMMER LEVER STOPPER SCREW
34	544352	-	*	*	*	*	*	3	TRIMMER SOLENOID BRACKET SCREW
35	554469	-	*	*	*	*	*	1	TRIMMER, BACK TACK SOLENOID CORD COMP.
35	554723	-	*	*	*	*	*	1	TRIMMER SOLENOID CORD COMP.
36	552592	-	*	*	*	*	*	1	TRIMMER LEVER RETURN SPRING
37	374307	-	*	*	*	*	*	1	TRIMMER LEVER RETURN SPRING STUD
38	369333	-	*	*	*	*	*	1	TRIMMER SOLENOID COMP.
39	542766-002	-	*	*	*	*	*	2	TRIMMER SOLENOID CORD RETAINER
39	542766-002	-	*	*	*	*	*	4	TRIMMER SOLENOID CORD RETAINER
40	543803-002	-	*	*	*	*	*	1	TRIMMER SOLENOID CORD WASHER
40	543803-002	-	*	*	*	*	*	3	TRIMMER SOLENOID CORD WASHER
41	504010-452	-	*	*	*	*	*	1	TRIMMER SOLENOID CORD SCREW
41	504010-452	-	*	*	*	*	*	3	TRIMMER SOLENOID CORD SCREW
42	543803-003	-	*	*	*	*	*	1	TRIMMER SOLENOID CORD WASHER
43	544217-052	-	*	*	*	*	*	1	TRIMMER SOLENOID CORD SCREW
44	417142-001	-	*	*	*	*	*	2	TRIMMER SOLENOID WIRE CONNECTOR

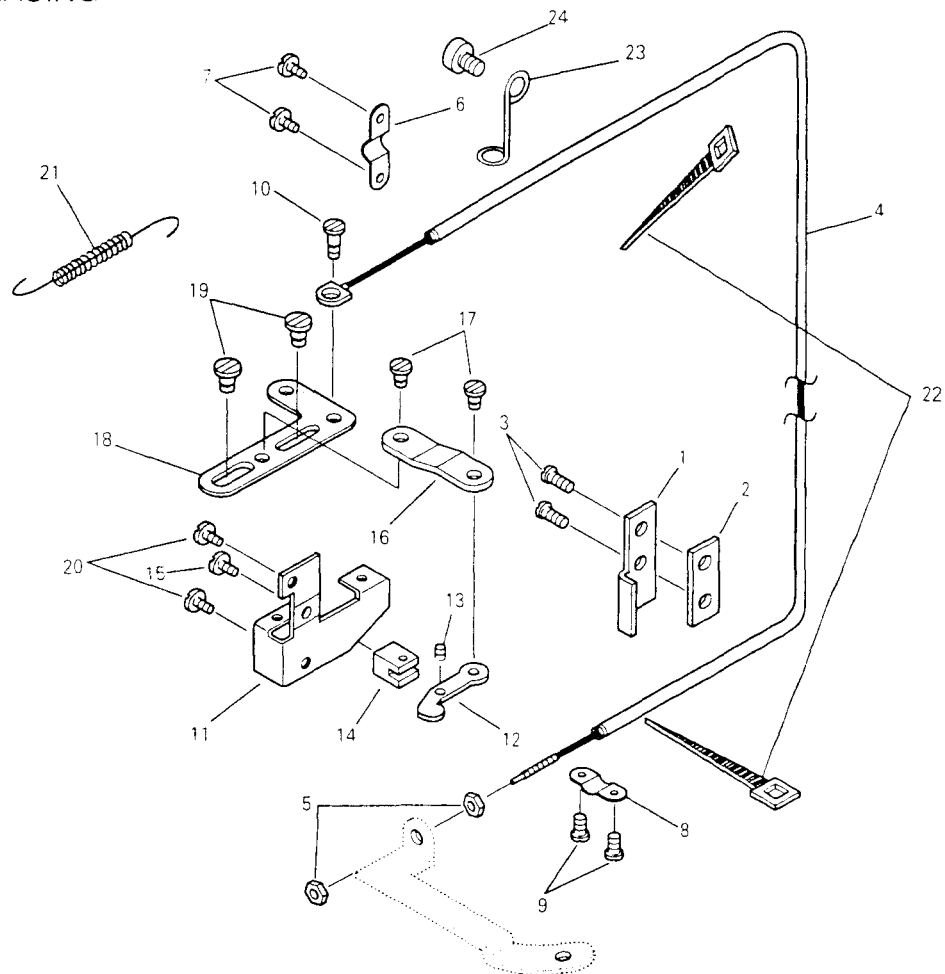
THREAD TRIMMER 2



NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	554654-001	-	*	*	-	*	*	1	TRIMMER ROD FOR DRIVING ARM
2	416781-101	-	*	*	-	*	*	1	TRIMMER ROD END (LEFT)
3	414774	-	*	*	-	*	*	1	TRIMMER ROD END (LEFT) NUT
4	416781-001	-	*	*	-	*	*	1	TRIMMER ROD END (RIGHT)
5	541166-001	-	*	*	-	*	*	1	TRIMMER ROD END (RIGHT) NUT
6	414775	-	*	*	-	*	*	2	TRIMMER ROD END SCREW
7	281074	-	*	*	-	*	*	1	THREAD PULLER DRIVING ARM COMPLETE
8	374107-004	-	*	*	-	*	*	1	THREAD PULLER DRIVING ARM SCREW

NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION

TENSION RELEASING

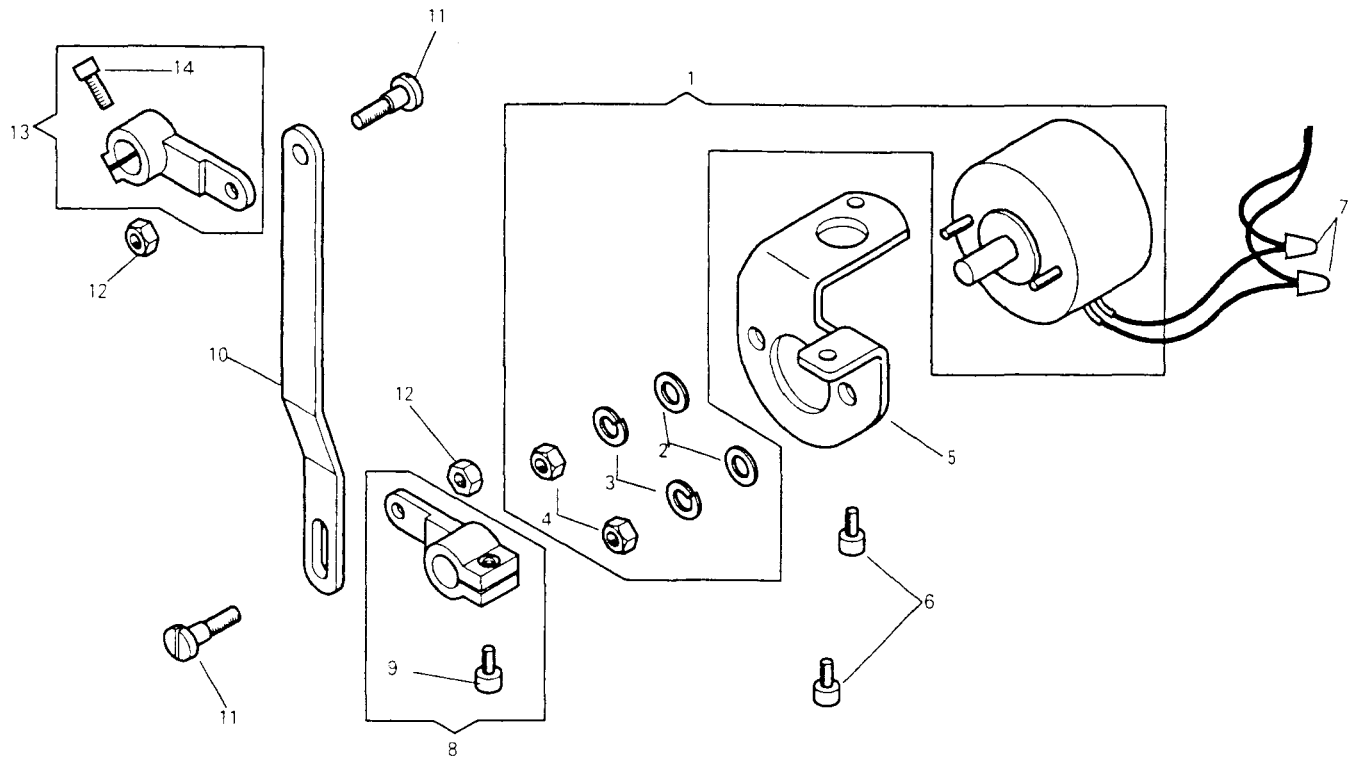


NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	552593	-	*	*	-	*	*	1	TENSION RELEASE DRIVING LEVER STOPPER
2	552594	-	*	*	-	*	*	1	TENSION RELEASE DRIVING LEVER STOPPER RETAINING PLATE
3	414780	-	*	*	-	*	*	2	TENSION RELEASE DRIVING LEVER STOPPER SCREW
4	552595	-	*	*	-	*	*	1	TENSION RELEASE WIRE GUIDE, TUBE COMPLETE
5	541166-003	-	*	*	-	*	*	2	TENSION RELEASE WIRE STAKING PIPE LOCK NUT
6	543327	-	*	*	-	*	*	1	TENSION RELEASE WIRE GUIDE TUBE CLAMPING PLATE (UPPER)
7	504010-452	-	*	*	-	*	*	2	TENSION RELEASE WIRE GUIDE TUBE CLAMPING PLATE (UPPER) SCREW
8	543327	-	*	*	-	*	*	1	TENSION RELEASE WIRE GUIDE TUBE CLAMPING PLATE (LOWER)
9	504010-452	-	*	*	-	*	*	2	TENSION RELEASE WIRE GUIDE TUBE CLAMPING PLATE (LOWER) SCREW
10	544144	-	*	*	-	*	*	1	TENSION RELEASE WIRE SHEAVE SCREW
11	552601	-	*	*	-	*	*	1	TENSION RELEASE LEVER BRACKET
12	552602	-	*	*	-	*	*	1	TENSION RELEASE LEVER
13	552603	-	*	*	-	*	*	1	TENSION RELEASE LEVER PIN
14	552604	-	*	*	-	*	*	1	TENSION RELEASE LEVER BLOCK
15	544256	-	*	*	-	*	*	1	TENSION RELEASE LEVER BLOCK SCREW
16	552605	-	*	*	-	*	*	1	TENSION RELEASE LEVER LINK
17	368247	-	*	*	-	*	*	2	TENSION RELEASE LEVER LINK HINGE SCREW
18	552606	-	*	*	-	*	*	1	TENSION RELEASE ACTUATING SLIDE PLATE
19	368247	-	*	*	-	*	*	2	TENSION RELEASE ACTUATING SLIDE PLATE HINGE SCREW
20	544213-052	-	*	*	-	*	*	2	TENSION RELEASE LEVER BRACKET SCREW
21	281593	-	*	*	-	*	*	1	TENSION RELEASE ACTUATING SLIDE PLATE SPRING

NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
22	540899	-	*	*	-	*	*	2	TENSION RELEASE WIRE GUIDE TUBE RETAINER
23	554833	-	*	*	-	*	*	1	TENSION RELEASE WIRE GUIDE TUBE SUPPORT
24	544213-002	-	*	*	-	*	*	1	TENSION RELEASE WIRE GUIDE TUBE SUPPORT SCREW

From the library of: Superior Sewing Machine & Supply LLC

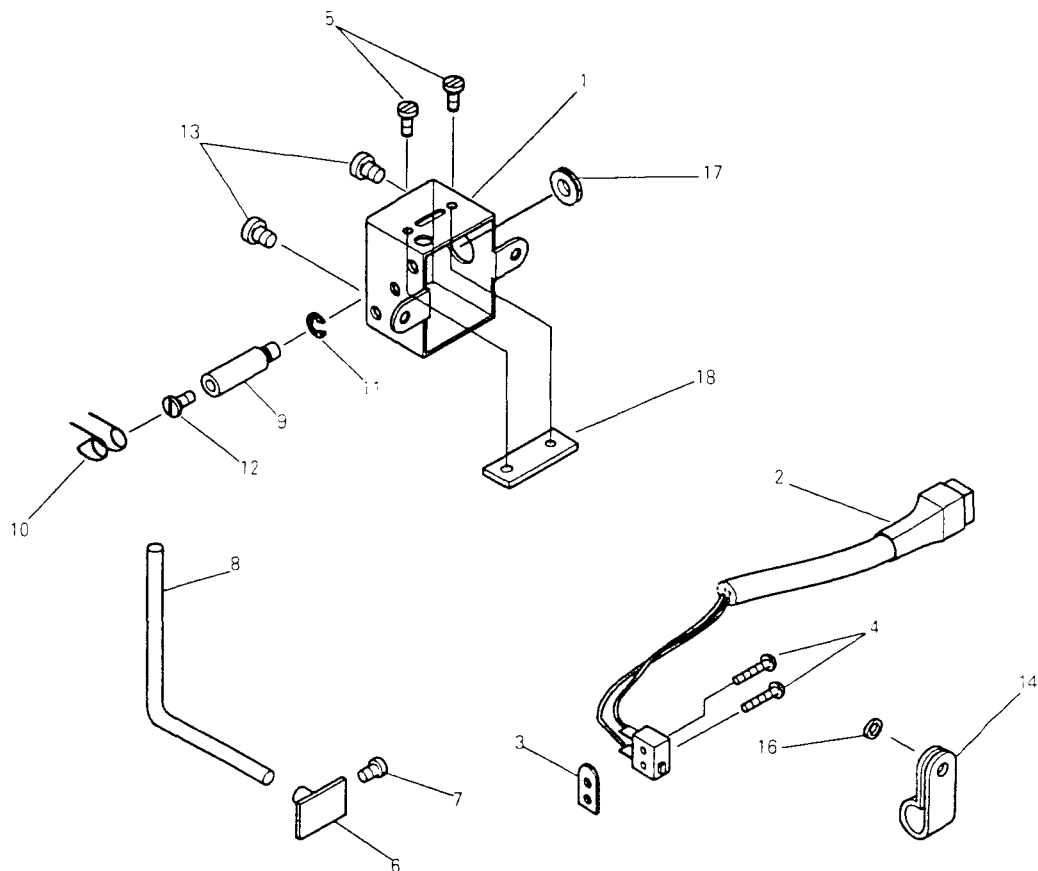
BACK TACK MECHANISM



NO.	PART NO.	157A	157J	157K	557A	557J	557K	Y	Q	DESCRIPTION
1	369335	-	-	*	-	-	*	1		BACK TACK SOLENOID COMPLETE
2	543804-005	-	-	*	-	-	*	2		BACK TACK SOLENOID WASHER
3	543805-005	-	-	*	-	-	*	2		BACK TACK SOLENOID SPRING WASHER
4	541167-003	-	-	*	-	-	*	2		BACK TACK SOLENOID NUT
5	552609	-	-	*	-	-	*	1		BACK TACK SOLENOID BRACKET
6	374108-010	-	-	*	-	-	*	2		BACK TACK SOLENOID BRACKET SCREW
7	417142-001	-	-	*	-	-	*	2		BACK TACK SOLENOID WIRE CONNECTOR
8	552610	-	-	*	-	-	*	1		BACK TACK SOLENOID ARM COMPLETE
9	549183	-	-	*	-	-	*	1		BACK TACK SOLENOID ARM PINCH SCREW
10	552612	-	-	*	-	-	*	1		BACK TACK SOLENOID LINK
11	374546	-	-	*	-	-	*	2		BACK TACK SOLENOID LINK HINGE SCREW
12	545422	-	-	*	-	-	*	2		BACK TACK SOLENOID LINK HINGE SCREW NUT
13	552613	-	-	*	-	-	*	1		FEED REVERSE LEVER SHAFT
14	374107-004	-	-	*	-	-	*	1		ACTUATING ARM COMPLETE FEED REVERSE LEVER SHAFT ACTUATING ARM PINCH SCREW

NO.	PART NO.	157A	157J	157K	557A	557J	557K	Y	Q	DESCRIPTION

BACK TACK SWITCH

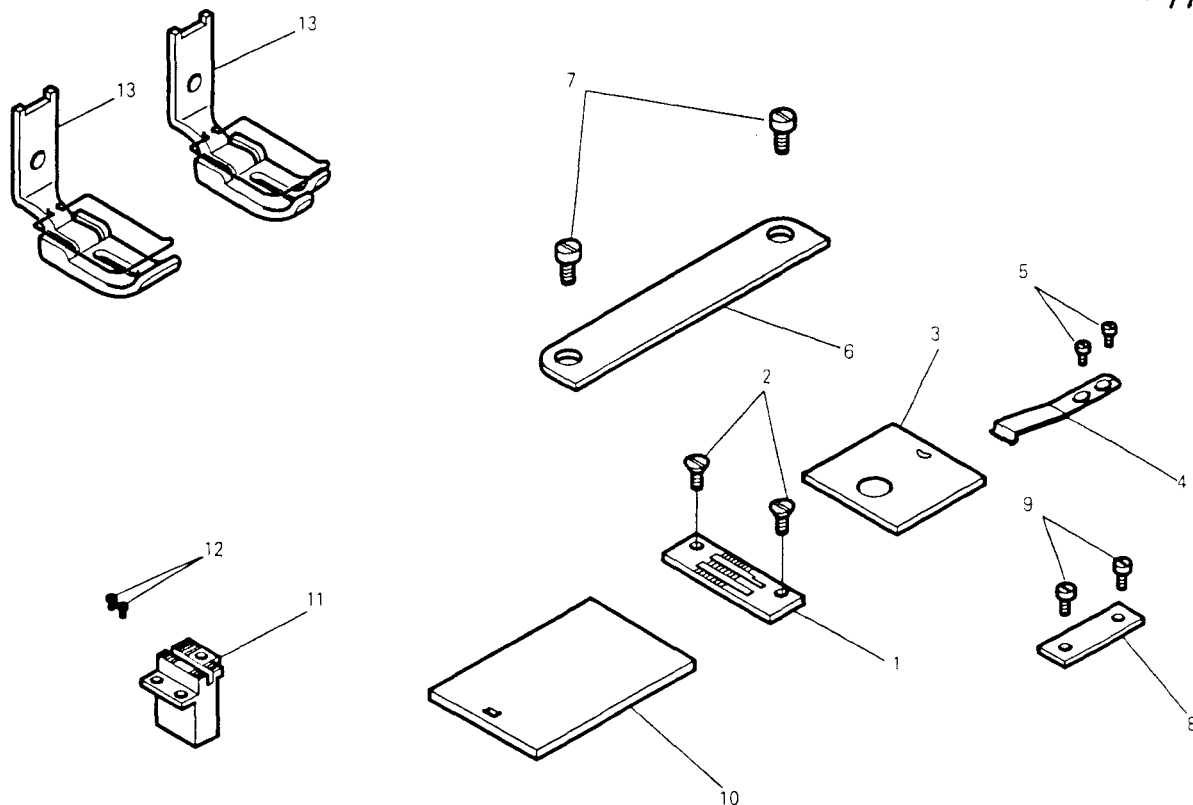


NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	552616	-	-	*	-	-	*	1	BACK TACK SWITCH BOX
2	419125	-	-	*	-	-	*	1	BACK TACK SWITCH CORD, CONNECTOR COMP.
3	368467	-	-	*	-	-	*	1	BACK TACK SWITCH PLATE
4	544211-056	-	-	*	-	-	*	2	BACK TACK SWITCH PLATE SCREW
5	544211-001	-	-	*	-	-	*	2	BACK TACK SWITCH BOX COVER SCREW
6	376146	-	-	*	-	-	*	1	BACK TACK SWITCH LEVER BUTTON
7	374110-002	-	-	*	-	-	*	1	BACK TACK SWITCH LEVER BUTTON SCREW
8	552618	-	-	*	-	-	*	1	BACK TACK SWITCH LEVER
9	375733	-	-	*	-	-	*	1	BACK TACK SWITCH LEVER SHAFT
10	375732	-	-	*	-	-	*	1	BACK TACK SWITCH LEVER SPRING
11	543801-015	-	-	*	-	-	*	1	BACK TACK SWITCH LEVER SHAFT SNAP RING
12	545246-452	-	-	*	-	-	*	1	BACK TACK SWITCH LEVER SCREW
13	544217-052	-	-	*	-	-	*	2	BACK TACK SWITCH BOX SCREW
14	542766-005	-	-	*	-	-	*	1	BACK TACK SWITCH CORD CLIP
16	543803-002	-	-	*	-	-	*	1	BACK TACK SWITCH CORD CLIP WASHER
17	554884	-	-	*	-	-	*	1	BACK TACK SWITCH BOX GROMMETS
18	552784	-	-	*	-	-	*	1	BACK TACK SWITCH BOX COVER

NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION

GAUGE PARTS

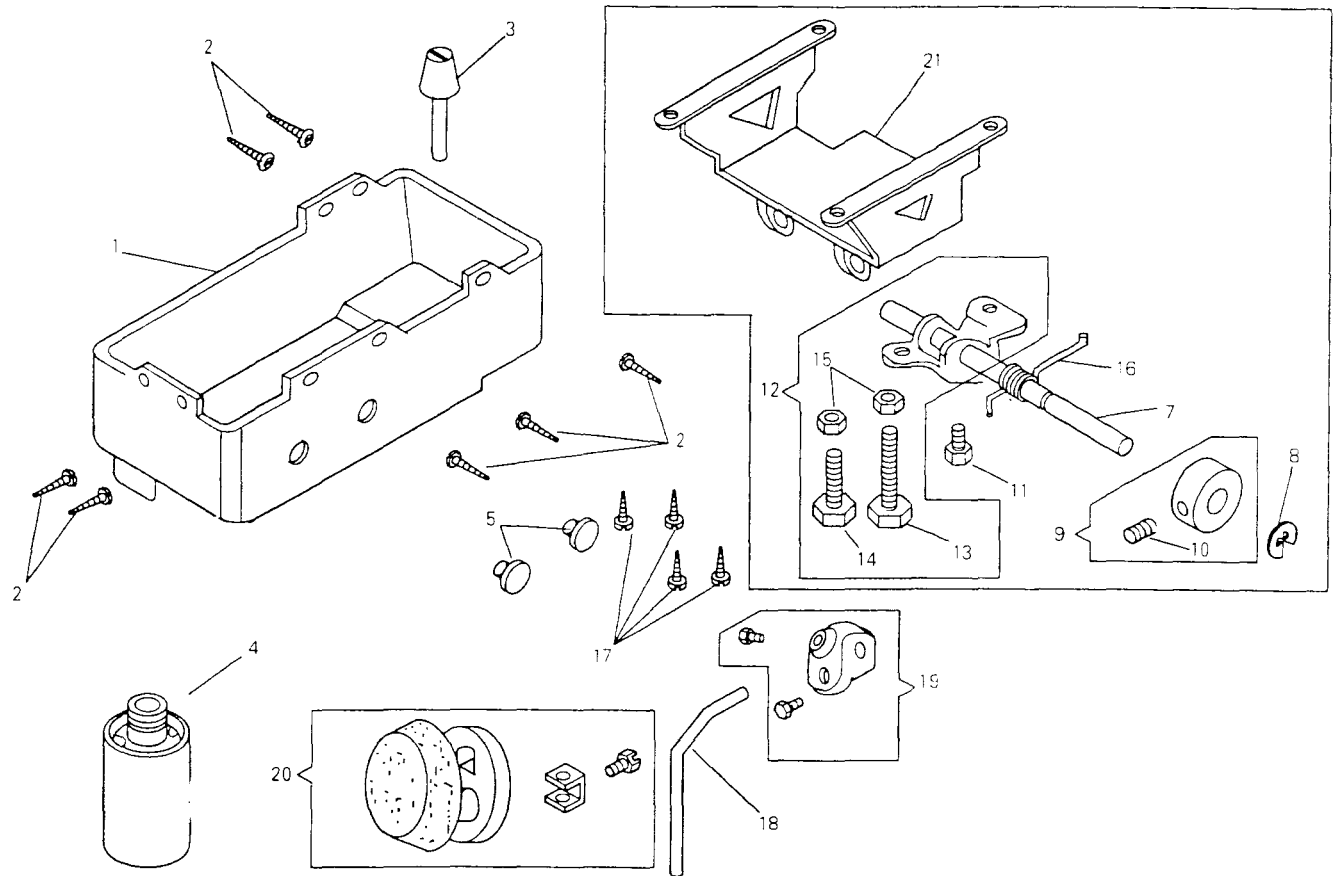
Blank T/P. for ARTEX - lots 2
200 is P/N 555145 (Price \$25.22)
10/98.



NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	503884-452	*	-	-	*	-	-	1	THROAT PLATE
1	281162	-	*	*	-	*	*	1	THROAT PLATE
2	691-845	*	*	*	*	*	*	2	THROAT PLATE SCREW
3	552677	*	*	*	*	*	*	1	BED SLIDE (RIGHT)
4	552419	*	*	*	*	*	*	1	BED SLIDE (RIGHT) SPRING PLATE
5	544269	*	*	*	*	*	*	2	BED SLIDE (RIGHT) SPRING PLATE SCREW
6	552678	-	*	*	-	*	*	1	BED COVER PLATE
7	545137	-	*	*	-	*	*	2	BED COVER PLATE (RIGHT) SCREW
8	554651	*	*	*	*	*	*	1	BED COVER PLATE
9	414659	*	*	*	*	*	*	2	BED COVER PLATE SCREW
10	419614-452	*	*	*	*	*	*	1	BED SLIDE (LEFT)
11	240259	*	-	-	-	-	-	1	FEED DOG
11	281163	-	*	*	-	*	*	1	FEED DOG
12	544399	*	*	*	*	*	*	2	FEED DOG SCREW
13	554887	*	-	-	-	-	-	1	PRESSER FOOT COMP
13	554968	-	*	*	-	*	*	1	PRESSER FOOT COMP

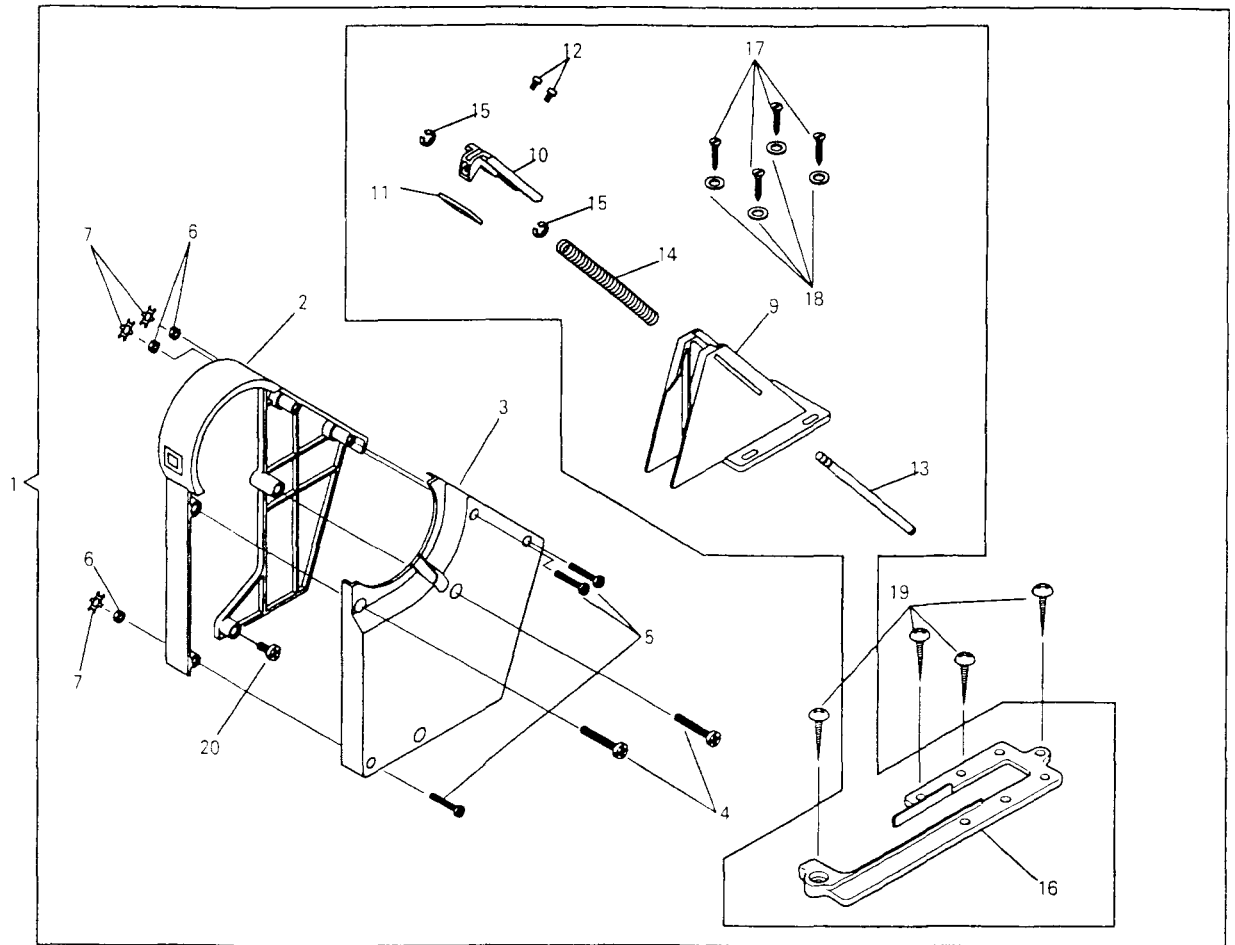
NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION

ACCESSORIES AND ATTACHMENTS 1



NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	552647	*	*	*	*	*	*	1	DRIP PAN
2	350708	*	*	*	*	*	*	7	DRIP PAN NAIL
3	552648	*	*	*	*	*	*	1	KNEE LIFTER PLUNGER COMP.
4	167448	*	*	*	*	*	*	1	DRIP PAN DRAIN JAR
5	544886-451	*	*	*	*	*	*	2	DRIP PAN RUBBER PLUG
7	552644	*	*	*	*	*	*	1	KNEE LIFTER ROCK SHAFT
8	543801-011	*	*	*	*	*	*	1	KNEE LIFTER ROCK SHAFT RETAINING RING
9	540633	*	*	*	*	*	*	1	KNEE LIFTER ROCK SHAFT COLLAR
10	504134	*	*	*	*	*	*	1	KNEE LIFTER ROCK SHAFT COLLAR SET SCREW
11	544499-003	*	*	*	*	*	*	1	KNEE LIFTER ROCK SHAFT LIFTING ARM SCREW
12	552645	*	*	*	*	*	*	1	KNEE LIFTER ROCK SHAFT LIFTING ARM COMP.
13	544499-008	*	*	*	*	*	*	1	KNEE LIFTER ROCK SHAFT LIFTING ARM STOP SCREW (LONG)
14	544499-006	*	*	*	*	*	*	1	KNEE LIFTER ROCK SHAFT LIFTING ARM STOP SCREW (SMALL)
15	541167-001	*	*	*	*	*	*	2	KNEE LIFTER ROCK SHAFT LIFTING ARM STOP SCREW NUT
16	552646	*	*	*	*	*	*	1	KNEE LIFTER ROCK SHAFT LIFTING ARM SPRING
17	549296	*	*	*	*	*	*	4	KNEE LIFTER ROCK SHAFT BRACKET SCREW
18	544895	*	*	*	*	*	*	1	KNEE LIFTER ROCK SHAFT
19	545918	*	*	*	*	*	*	1	KNEE LIFTER ROCK SHAFT HUB COMP.
20	414115	*	*	*	*	*	*	1	KNEE LIFTER KNEE PLATE COMP.
21	552808	*	*	*	*	*	*	1	KNEE LIFTER ROCK SHAFT BRACKET

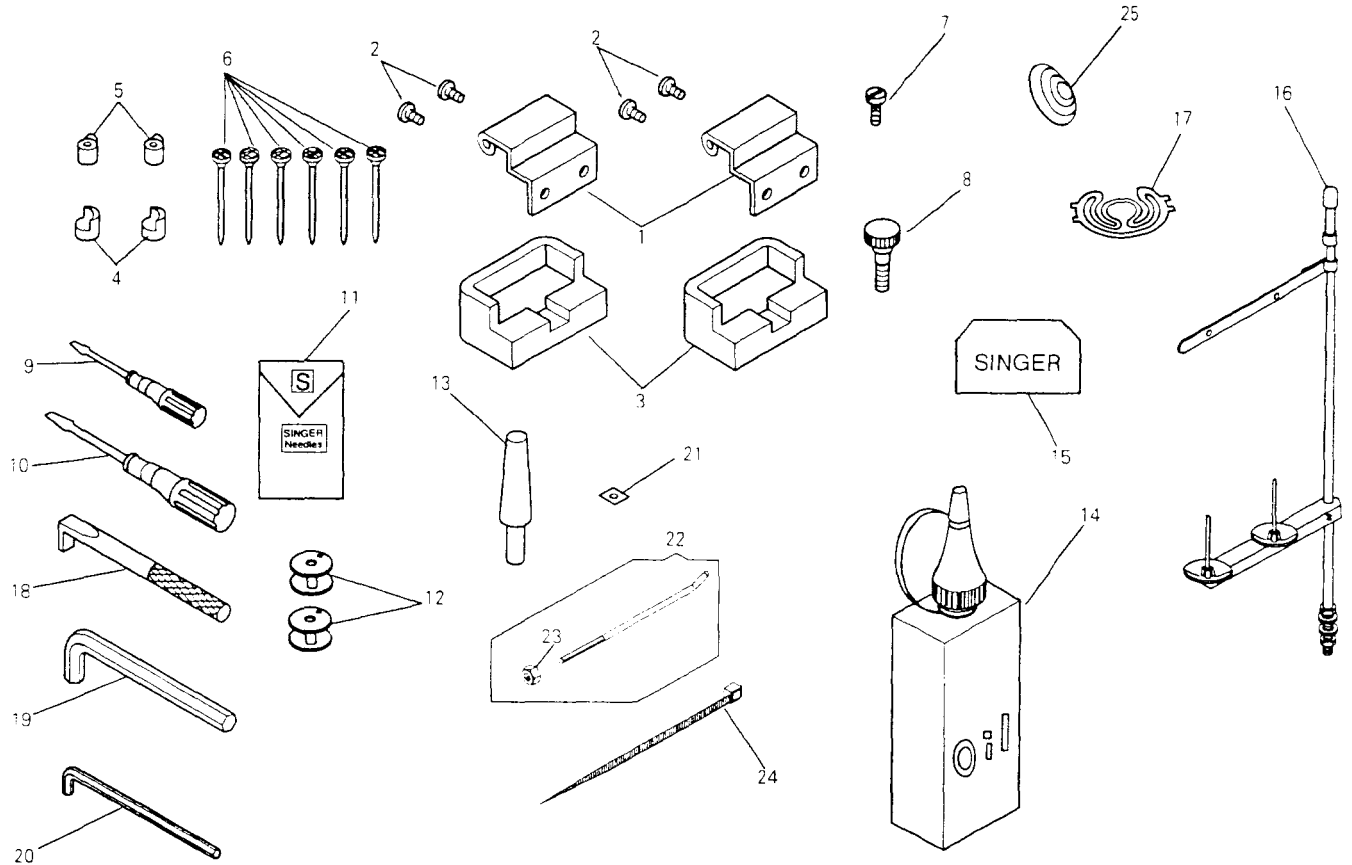
ACCESSORIES AND ATTACHMENTS 2



NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION
1	552643-383	*	*	*	*	*	*	1	BELT GUARD COMP.
2	550163-451	*	*	*	*	*	*	1	BELT GUARD (LEFT)
3	550164-451	*	*	*	*	*	*	1	BELT GUARD (RIGHT)
4	544213-058	*	*	*	*	*	*	2	BELT GUARD SCREW
5	544212-007	*	*	*	*	*	*	3	BELT GUARD SCREW
6	541165-001	*	*	*	*	*	*	3	BELT GUARD SCREW NUT
7	543880-004	*	*	*	*	*	*	3	BELT GUARD SCREW NUT RING
9	550166-451	*	*	*	*	*	*	1	BELT GUARD (LOWER)
10	552820-383	*	*	*	*	*	*	1	BELT GUARD SLIDE
11	552821	*	*	*	*	*	*	1	BELT GUARD SLIDE PLATE
12	544211-053	*	*	*	*	*	*	2	BELT GUARD SLIDE SCREW
13	550169	*	*	*	*	*	*	1	BELT GUARD SLIDE SHAFT
14	368279	*	*	*	*	*	*	1	BELT GUARD SLIDE SPRING
15	408913	*	*	*	*	*	*	2	BELT GUARD SLIDE SHAFT SNAP RING
16	552819-383	*	*	*	*	*	*	1	BELT GUARD (LOWER) SPACER
17	412697-002	*	*	*	*	*	*	4	BELT GUARD (LOWER) WOOD SCREW
18	543804-003	*	*	*	*	*	*	4	BELT GUARD (LOWER) WOOD SCREW WASHER
19	549398	*	*	*	*	*	*	4	BELT GUARD (LOWER) SPACER WOOD SCREW
20	544213-053	*	*	*	*	*	*	1	BELT GUARD SCREW

NO.	PART NO.	157A	157J	157K	557A	557J	557K	QTY	DESCRIPTION

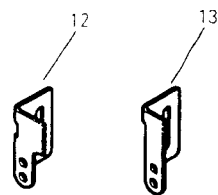
ACCESSORIES AND ATTACHMENTS 3



NO.	PART NO.	157A	157J	157K	557A	557J	557K	Y	T	Q	DESCRIPTION
1	412212	*	*	*	*	*	*	2			MACHINE HINGE CONNECTION
2	544381	*	*	*	*	*	*	4			MACHINE HINGE CONNECTION SCREW
3	540523	*	*	*	*	*	*	2			MACHINE HINGE CONNECTION CUSHION
4	410570	*	*	*	*	*	*	2			MACHINE REST (FRONT)
5	410571	*	*	*	*	*	*	2			MACHINE REST (BACK)
6	546920-002	*	*	*	*	*	*	6			NAIL
7	545295	*	*	*	*	*	*	1			ATTACHMENT SCREW (SMALL)
8	544361	*	*	*	*	*	*	1			BED SLIDE THUMB SCREW
9	541514	*	*	*	*	*	*	1			SCREW DRIVER (SMALL)
10	548701	*	*	*	*	*	*	1			SCREW DRIVER (LONG)
11	N19550-121	*	*	*	*	*	*	5			NEEDLE (CAT NO 1955-01 #21)
12	282762	*	*	*	*	*	*	2			BOBBIN
12	282763	—	—	—	—	—	—	2			BOBBIN
12	282764	—	—	—	—	—	—	2			BOBBIN
13	411313	*	*	*	*	*	*	1			MACHINE REST PIN
14	412181	*	*	*	*	*	*	1			OILER (250CC, C-TYPE)
15	414407	*	*	*	*	*	*	1			MACHINE COVER
16	376392-453	*	*	*	*	*	*	1			THREAD UNWINDER COMP.
17	417195	—	*	—	—	—	—	1			ANTI SPILL SPRING
17	417269	—	—	—	—	—	*	1			ANTI SPILL SPRING
18	368444	—	*	*	—	*	*	1			SCREW DRIVER
19	543066-001	*	*	*	*	*	*	1			WRENCH (FOR M4)
20	418441-001	—	*	*	—	*	*	1			WRENCH (FOR M3)
21	548228	—	*	*	—	*	*	1			TRAPPER ADJUSTING WASHER
22	281199	—	*	*	—	*	*	1			SENSOR RETAINER COMP.
23	541196	—	*	*	—	*	*	1			SENSOR RETAINER LOCK NUT
24	540899	—	*	*	—	*	*	1			CORD RETAINER
25	554741	*	*	*	*	*	*	1			TENSION SPRING

[illegible]

PARTS AVAILABLE AT EXTRA CHARGE

[illegible]